

glenngraphics

SAFETY POSTER SAMPLES

PAGES 1 THROUGH 40A

**USE THESE SAMPLE PAGES AS A GUIDE
TO ORDER POSTERS SHOWN ON OUR
WEBSITE.**

PLEASE NOTE:

**SOME POSTERS SHOWN HERE APPEAR PIXILATED.
THIS IS A RESULT OF WEB PREPARATION AND DOES
NOT REPRESENT THE FINALPRODUCT.
ALL 41 PAGES WILL PRINT OUTFROM LAST TO FIRST.**

**THESE SAMPLES ARE UNDER COPYRIGHT AND
MAY ONLY BE PRINTED IN THE SIZE SHOWN
AND NOT FOR DISPLAY.**

PLEASE REPORT ALL ON THE
JOB **ACCIDENTS**
IMMEDIATELY!



"GOTTA BOBO HERE BOSS!"

Your Logo
#GG-01

**PARTNERS IN SAFETY
AND LOSS CONTROL**
PLEASE REPORT
ACCIDENTS AND INCIDENTS
WHEN THEY OCCUR

PLEASE REPORT ALL INCIDENTS AND
NEAR-MISSES TO YOUR SUPERVISOR.



"WHY OF **COURSE** YOU REPORT A SPRAINED FINGER!"

Your Logo
#GG-02

**PARTNERS IN SAFETY
AND LOSS CONTROL**
PLEASE REPORT
THEM
IMMEDIATELY.

PLEASE REPORT ALL ACCIDENTS
IMMEDIATELY!



"AND **WHEN** EXACTLY DID YOU INJURE YOUR BACK?"

Your Logo
#GG-03

**PARTNERS IN SAFETY
AND LOSS CONTROL**
IF YOU HAVE
BEEN INJURED
PLEASE NOTIFY
YOUR SUPERVISOR

get help
for HEAVY LOADS.



Your Logo
#GG-04

**PARTNERS IN SAFETY
AND LOSS CONTROL**
and remember...
Lift with your legs
NOT YOUR BACK!

**BIOHAZARDS CAN BE A THREAT ANYWHERE
IN THE WORKPLACE...**
ARE YOU PREPARED?



"YOU HAVE TO BE DIFFERENT, IT'S USUALLY PAPER CUTS!"

Your Logo
#GG-05



**BIOHAZARDS CAN BE A THREAT ANYWHERE
IN THE WORKPLACE...**
ARE YOU PREPARED?



"WOW BOB... THAT'S A REAL GUSHER!"

Your Logo
#GG-6



**DON'T LET
A SHORTCUT
LEAD YOU
DIRECTLY TO
AN ACCIDENT!**



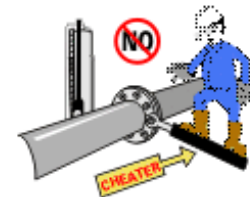
Your Logo
#GG-07

**A SAFE OPERATOR KNOWS
WHAT'S GOING ON
AROUND HIM!**



Your Logo
#GG-08

**ACCIDENTS START
WHERE SAFETY ENDS!**



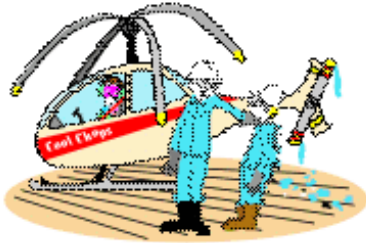
THE CORRECT USE OF A CHEATER

- ✓ Extensions or cheaters **must not** be used on wrench handles until efforts to break nut or make up the connection with the largest wrench available have failed.
- ✓ If an extension is used, place it on the largest readily available wrench.
- ✓ The extension **must** extend the full length of the handle so that it will **not** damage the wrench or slip off the handle.
- ✓ **Never** use an extension on a crescent type wrench or an adjustable wrench.
- ✓ Extensions **must not** be substitute 30 or greater.
- ✓ Fiberglass extensions **must not** be used.
- ✓ Avoid awkward body position.
- ✓ Do not stand on cheater.

Your Logo
#GG-09



STAY CLEAR OF HELICOPTER TAILROTORS



"DOES THE BOSS KNOW YOU GOT NEXT TO THEM ROTORS AGIN?"

Your Logo
#GG-10

PARTNERS IN SAFETY AND LOSS CONTROL
STAY A SAFE DISTANCE FROM ROTORS OF DEPARTING HELICOPTERS.

2

DO YOU HAVE THE CPR TRAINING NECESSARY TO HELP SAVE A LIFE?



Your Logo
#GG-11

PARTNERS IN SAFETY AND LOSS CONTROL
KNOW MORE LIVE LONGER

HAVE YOU TAKEN OUR CPR TRAINING CLASS? YOU COULD MAKE A DIFFERENCE.

CPR CLASSES ARE AVAILABLE.
PLEASE CONTACT YOUR SUPERVISOR.



Your Logo
#GG-12

PARTNERS IN SAFETY AND LOSS CONTROL
YOUR TRAINING MAY HELP SAVE A CO-WORKER'S LIFE... YOUR CO-BOSSES MAY HELP SAVE YOURS!

CRANE INSPECTION AT START OF EACH SHIFT. TEST IT FIRST!



OSHA REQUIRES:
A DAILY VISUAL INSPECTION
AND A ONCE A MONTH DOCUMENTED
OPERATIONAL INSPECTION.

Your Logo
#GG-13 **ALL ACCIDENTS ARE PREVENTABLE!**

PARTNERS IN SAFETY AND LOSS CONTROL
WE KNOW THAT PREVENTION IS THE CURE!

CONFINED SPACE ENTRY... DO NOT ENTER A CONFINED WORK SPACE WITHOUT THE EQUIPMENT REQUIRED AND THE KNOWLEDGE OF HAZARDS AND PROCEDURES.



"AND IF I GET STUCK DOWN THERE, THROW IN MUH COOKIES AND BOBO BEAR!"

Your Logo
#GG-14

PARTNERS IN SAFETY AND LOSS CONTROL
YOUR MESSAGE

PUTTING ANY PART OF YOUR BODY IN A CONFINED SPACE CONSTITUTES ENTRY!



"JOHNSON, DO YOU HAVE AN ENTRY PERMIT?"

Your Logo
#GG-15

PARTNERS IN SAFETY AND LOSS CONTROL
YOU MUST HAVE A VALID SAFE ENTRY PERMIT

CONFINED SPACE



WARNING:
DO NOT ENTER A CONFINED WORKSPACE WITHOUT THE EQUIPMENT REQUIRED AND THE KNOWLEDGE OF THE HAZARDS AND PROCEDURES.

Your Logo
#GG-16

ALL ACCIDENTS ARE PREVENTABLE!

PARTNERS IN SAFETY AND LOSS CONTROL
WE KNOW THAT PREVENTION IS THE CURE!

CONFINED SPACE ENTRY... DO NOT ENTER A CONFINED WORK SPACE WITHOUT THE EQUIPMENT REQUIRED AND THE KNOWLEDGE OF HAZARDS AND PROCEDURES.



"AND IF I GET STUCK IN THERE, THROW IN MUH COOKIES AND BOBO BEAR!"

Your Logo
#GG-17

PARTNERS IN SAFETY AND LOSS CONTROL
KNOW BEFORE YOU GO!

WHEN DOODLEBUGGING... WATCH WHERE YOU PUT YOUR HANDS AND FEET!



Your Logo
#GG-18

PARTNERS IN SAFETY AND LOSS CONTROL
WEAR PROPER HAND AND FOOT PPE PROTECTION.

KEEP YOUR EYES MOVING



DRIVE DEFENSIVELY
Your Logo
#GG-19

- * INTERSECTIONS - LEFT-RIGHT-LEFT
- * TRAFFIC SIGNALS - SMOOTHNESS
- * MOTORISTS AND PEDESTRIANS - AS THEY EFFECT THE DRIVING PATH
- * MIRRORS - 5 TO 8 SECONDS

3

BE AWARE



KEEP YOUR CAR KEYS READY!



KEEP CAR DOORS LOCKED!

CHECK REAR VIEW MIRROR PARTICULARLY WHEN YOU ARE GETTING CLOSE TO YOUR DESTINATION!

STORE ITEMS OF VALUE OUT OF VIEW!

and remember... WHILE WATCHING YOUR DRIVING, WATCH OUT FOR THE OTHER GUY!

Your Logo
#GG-20



DRIVING SAFETY TIP:

LOOK BEFORE YOU BACK UP AND WHILE YOU ARE BACKING UP!



"WERN'T YOU WATCHIN' WHERE I WUZ BACKIN? "

Your Logo
#GG-21

PARTNERS IN SAFETY AND LOSS CONTROL
DRIVE SAFELY AND WEAR SEAT BELTS

DRIVING SAFETY TIP:

LOOK BEFORE YOU BACK UP AND WHILE YOU ARE BACKING UP!



" WERN'T YOU WATCHIN' WHERE I WUZ BACKIN? "

Your Logo
#GG-22

PARTNERS IN SAFETY AND LOSS CONTROL
DRIVE SAFELY AND WEAR SEAT BELTS

IF YOU LOVE YOUR FREEDOM, YOUR FAMILY AND YOUR JOB...

DONT DO DRUGS



Your Logo
#GG-23

PARTNERS IN SAFETY AND LOSS CONTROL
USE OF ALCOHOL OR DRUGS IN THE WORKPLACE IS CAUSE FOR IMMEDIATE DISMISSAL.

SUBSTANCE ABUSE...

IT AFFECTS YOU, YOUR FAMILY, YOUR FRIENDS, YOUR CO-WORKERS.



"HAROLD, I THINK YOU'RE TAKING MORE THAN JUST HEAD COLD MEDICINE!"

Your Logo
#GG-24

PARTNERS IN SAFETY AND LOSS CONTROL
USE OF ALCOHOL OR DRUGS IN THE WORKPLACE IS CAUSE FOR IMMEDIATE DISMISSAL.

IN CASE OF EMERGENCY...

KNOW WHERE TO GO.



Your Logo
#GG-25

PARTNERS IN SAFETY AND LOSS CONTROL
FIND OUT THE SAFE WAY OUT!

EMERGENCY EVACUATION



Your Logo
#GG-26

PARTNERS IN SAFETY AND LOSS CONTROL
BE PREPARED FOR A SAFE EVACUATION.

EMERGENCY RESPONSE

KNOW ALARMS AND LIGHTS.
KNOW EVACUATION ROUTES.
KNOW BRIEFING AREA.



Your Logo
#GG-27

PARTNERS IN SAFETY AND LOSS CONTROL
BE PREPARED

EYE AND FACE PROTECTION

EYE INJURY PROTECTION

Most workplace eye and face protection devices also provide hearing, hearing, vibration, cutting or peeling chemicals, and airborne flying particles may cause eye injury.

Most safety glasses will not provide an eye defense when there is a possibility that eye injury may occur.

Partners in Safety and Loss Control. ONLY YOU CAN PROTECT YOUR EYES.

Your Logo #GG-28

WEAR PROPER FALL PROTECTION

when working six feet above the surface.

'I'LL BET CLYDE WISHES HE HAD HIS FALL PROTECTION ON NOW!'

Partners in Safety and Loss Control. WE KNOW THAT PERFORMANCE IS THE CURSE! AN ACCIDENT IS PREVENTABLE!

Your Logo #GG-29

IF YOU'RE WORKING SIX FEET ABOVE THE SURFACE... WEAR PROPER FALL PROTECTION!

'DIDN'T HE UNDERSTAND THE PART ABOUT THE PARACHUTE?'

Partners in Safety and Loss Control. WE KNOW THAT PERFORMANCE IS THE CURSE! AN ACCIDENT IS PREVENTABLE!

Your Logo #GG-30

4

FIRE EXTINGUISHERS...

KNOW WHERE THE FIRE EXTINGUISHER IS LOCATED IN YOUR AREA.

IN CASE OF FIRE.

PULL THE PIN. **AIM** THE EXTINGUISHER SPRING AND AT THE BASE OF THE FIRE. **SQUEEZE** THE TRIGGER. **SWEEP** EXTINGUISHER FROM SIDE TO SIDE TO COVER FIRE AREA.

AND PUT IT OUT!

Partners in Safety and Loss Control. KNOW MORE LIVE LONGER.

Your Logo #GG-31

KNOW WHERE THE FIRE EXTINGUISHERS ARE LOCATED IN YOUR AREA AND MAKE SURE THEY ARE ACCESSIBLE.

Partners in Safety and Loss Control. KNOW MORE LIVE LONGER.

Your Logo #GG-32

BE SURE YOU HAVE A FIRST AID KIT FOR USE...

Partners in Safety and Loss Control. FIRST AID... IT'S A GAME CHANGER! A BARRICADE!

Your Logo #GG-33

SAFETY IS A SOCIAL RESPONSIBILITY

ARE YOU PREPARED TO HELP SOMEONE IF THIS HAPPENS?

RESCUE BREATHING

1. OPEN THE AIRWAY
2. LOOK, LISTEN, AND FEEL
3. PINCH AND SEAL
4. BLOW TWICE
5. CHECK FOR A PULSE
6. GIVE MORE BREATHS

YOUR IMMEDIATE ACTIONS CAN MAKE THE DIFFERENCE BETWEEN LIFE AND DEATH!

- ➔ SIZE UP THE SCENE
- ➔ EVALUATE THE INJURIES
- ➔ SEEK MEDICAL HELP

Partners in Safety and Loss Control. LEARN YOUR ROLE IN THE FIRST AID BARRICADE FIGHT!

1. CPR
2. SHOCK
3. CHOKING
4. BLEEDING
5. BANDAGING
6. WOUNDS
7. SPLINTS AND FRACTURES
8. BURNS
9. CHEMICAL EXPOSURE
10. POISONINGS
11. ALLERGIC REACTIONS
12. TICK BITES
13. ELECTRIC SHOCKS
14. HEAD INJURIES
15. COLD AND HEAT EXPOSURE
16. SEIZURES
17. HEART ATTACKS

Your Logo #GG-34

LOGO SAFETY SENSE

KEEP PRODUCE DEPARTMENTS CLEAN FROM PRODUCE DEBRIS.

Partners in Safety and Loss Control. GOOD HOUSEKEEPING CAN PREVENT SLIPS, TRIPS AND FALLS.

Your Logo #GG-35

TO ALL: HEALTH AND FOOD SERVICE PERSONNEL

STOP BEFORE YOU ENTER THIS LINE.

- ➔ SMOCKS MUST BE FASTENED ALL THE WAY UP!
- ➔ SMOCK SLEEVES MUST BE FASTENED AT THE WRIST!
- ➔ ESD WRIST STRAP AND HEEL STRAPS MUST BE TESTED!
- ➔ WATCHES MUST BE ON THE OPPOSITE WRIST THAN YOUR WRIST STRAP AND COVERED!
- ➔ RINGS MUST BE COVERED WITH APPROVED TAPE!

Partners in Safety and Loss Control. YOUR LOGO #GG-317

**“Eight Fingers,
Two thumbs”**

Priceless!



Your Logo
#GG-324

JUST A REMINDER...
**ALWAYS USE GUARDS WHEN
SLICING PRODUCTS.**



“DOES THAT MAKE IT 5 TIMES THIS WEEK FOR THE OL’ DELI-SLICER?”

**PARTNERS IN SAFETY
AND LOSS CONTROL**
SAFETY TAKES A MOMENT
WHEN PROTECTIVE
GLOVES

Your Logo
#GG-38

FORKLIFT SAFETY



OPERATING A FORKLIFT IS SERIOUS BUSINESS!

- ☐ INNOCENT CARELESSNESS CAN CAUSE ACCIDENTS.
- ☐ RECKLESS OPERATION WILL CREATE DANGEROUS SITUATIONS.
- ☐ OPERATING A FORKLIFT IS A BIG RESPONSIBILITY.
- ☐ TO YOU ☐ TO YOUR EMPLOYER ☐ TO YOUR FELLOW WORKER
- ☐ TO YOUR FAMILY AND THE FAMILIES OF FELLOW WORKERS!

**PARTNERS IN SAFETY
AND LOSS CONTROL**
A SAFE OPERATOR
FOLLOWS THE RULES
OF THE ROAD!

Your Logo
#GG-39

5

**COMMON SENSE CAN PREVENT SENSELESS INJURY
AND EXPENSIVE REPAIRS.**



**DAILY INSPECTIONS
ARE REQUIRED BY
OSHA!**

**KNOW THE HAZARDS
OF FORKLIFT OPERATIONS
AND DO NOT ATTEMPT TO
OPERATE UNLESS YOU
HAVE CERTIFIED TRAINING.**

**PEDESTRIANS HAVE
THE RIGHT OF WAY!**



**PARTNERS IN SAFETY
AND LOSS CONTROL**
SAFETY
IS A SOCIAL
RESPONSIBILITY

Your Logo
#GG-40

IT DOESN'T HURT...
WHEN YOU FOLLOW THE RULES!



Fred should have read the Safety Rules six months ago!!

**PARTNERS IN SAFETY
AND LOSS CONTROL**
THE SAFETY FOR SAFETY
STARTS WITH YOU!

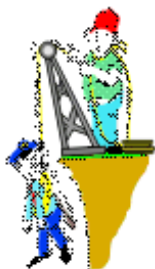
Your Logo
#GG-41

**WHEN SAFETY TALKS
EVERYBODY LISTENS !**



Your Logo
#GG-42

KEEP YOUR HEAD IN THE GAME...



BE ALERT!

**IN ORDER TO BE SAFE
YOU HAVE TO BE ALERT!**

**DO NOT BECOME PREOCCUPIED
WITH OTHER THOUGHTS!**

**WHEN YOU BECOME LOST IN
THOUGHT, YOU ARE OFF GUARD!**

**MAKE SAFETY SOMETHING
THAT COMES NATURAL!**

**DON'T LET YOUR
GUARD DOWN!**

**PARTNERS IN SAFETY
A SAFE
WORKPLACE
IS NO
ACCIDENT!**

Your Logo
#GG-43

HURRY UP CAN HURT!



**WHEN WE CUT IT SHORT, WE CAN HAVE RESULTS WITH UNMANTLED CONSEQUENCES.
CONSIDER THESE TYPE OF INSTANCES:**

- ☐ USING THE WRONG LADDER FOR THE JOB, JUST BECAUSE IT IS CLOSER THAN THE ONE THAT SHOULD BE USED.
- ☐ NOT WEARING SAFETY GLASSES BECAUSE THE JOB WILL "ONLY TAKE A SECOND".
- ☐ CHANGING THROUGH A DOOR WITHOUT WEARING FOR FELLOW EMPLOYEES RIGHT BEHIND OR AHEAD OF YOU.
- ☐ NOT TAKING THE TIME TO PROPERLY LOCKOUT AND TAG MACHINERY BEFORE WORKING ON IT.
- ☐ CARRYING A HEAVY OBJECT WITHOUT FIRST PLANNING A SAFE ROUTE.
- ☐ LEAVING WATER OR OIL ON THE FLOOR FOR SOMEONE ELSE TO STEP UP - PROBABLY WITH THE BEAT OF THEIR HEART.

**REMAIN ALERT ON THE JOB
AND DEVELOP A STEADY PACE THAT
FOLLOWS A PRODUCTIVE ROUTINE AND
MEETS SAFETY REQUIREMENTS.**

PARTNERS IN SAFETY
YOUR SAFETY - OUR SAFETY
COUNTS IN YOU!

Your Logo
#GG-44

WORKING SAFELY



**SOME
ACCIDENTS
LAST A
LIFETIME**

**WORKING accidents affect
EMPLOYEES 24 hours a day!**
Remember to always **think
safety** and report any unsafe
conditions to a manager or the
safety committee.

**PARTNERS IN SAFETY
AND LOSS PREVENTION**
PLEASE NOTIFY THE
SAFETY MANAGER
OF ANY
UNSAFE CONDITIONS

Your Logo
#GG-45



READ AND STUDY YOUR SAFETY MANUAL, YOUR SAFETY AND THE SAFETY OF THOSE AROUND YOU DEPENDS ON IT!!!

Your Logo
#GG-46

WHEN SAFETY TALKS EVERYBODY LISTENS !



Your Logo
#GG-47

"YOU CAN LEARN FROM NEAR-ACCIDENTS"

Close calls or near-accidents on the job should be removed into safety precautions. A near-accident is an indication that something is wrong. It's a warning.



How can we turn a close call into a positive safety experience? First we have to think safety and become concerned over near-accidents. Then correct the situation or remove the hazard that caused the near-accident. If you can't handle it, report it to your supervisor. All near-accidents should be reported. There's at least one good lesson to be learned from every near-accident, and in many cases more than one lesson.

Safety awareness is always important. It's a case of preparing yourself mentally to act in a safe manner and to recognize a close call as a warning. When a stack of boxes tips over - or the handle on a tool snags - or a ladder slips - you should get the message and then do something about it.

Your Logo
#GG-48

PARTNERS IN SAFETY
YES, YOU CAN LEARN.

6

WHEN SAFETY TALKS, ALMOST EVERYBODY LISTENS! DO YOU?



Your Logo
#GG-49

PARTNERS IN SAFETY AND LOSS CONTROL.
Safety Programs and Equipment designed just for you!

When you go home for the day... Don't let SAFETY go astray!



Your Logo
#GG-50

SAFETY AWARENESS... WHAT'S WRONG IN THIS POSTER?



Your Logo
#GG-51

CHECK YOUR SAFETY AWARENESS. HOW MANY VIOLATIONS CAN YOU FIND?

ALL EMPLOYEES AND VISITORS MUST WEAR EYE PROTECTION WITH SIDE GUARDS IN REQUIRED AREAS.



Your Logo
#GG-52

PARTNERS IN SAFETY AND LOSS CONTROL.
THANK YOU FOR WEARING EYE PROTECTION.

JUST A REMINDER... PLEASE USE MACHINE GUARDS.



Your Logo
#GG-53

PARTNERS IN SAFETY AND LOSS CONTROL.
CAUTION DO NOT REMOVE MACHINE GUARDS.

DO NOT USE FRAVED OR WORN POWER CORDS OR BROKEN HAND TOOLS.



"GIMME THE DROP LIGHT AND THE HAMMER !"

Your Logo
#GG-54

PARTNERS IN SAFETY AND LOSS CONTROL.
USE GOOD SENSE AND GOOD TOOLS!

WHAT IS THE BEST VITAMIN TO TAKE TO BECOME A GOOD SAFETY LEADER?



Your Logo
#GG-315

WHEN THE JOB REARRANGES, MAKE SURE YOUR SAFETY PLAN CHANGES!



Your Logo
#GG-56

HARD HATS CAN PREVENT SERIOUS HEAD INJURY.

WE HAVE ONE IN YOUR SIZE.



"OKAY... TRY THIS ONE"

Your Logo
#GG-57

**PARTNERS IN SAFETY AND LOSS CONTROL
DON'T BE A HARD HAT
WEAR YOUR HEADWEAR!**

7

HAZARDOUS MATERIALS RESPONSE



Your Logo
#GG-58

SAFETY AT WORK OR HOME: ALL GAIN WITH NO PAIN!



Your Logo
#GG-316

WASTE DISPOSAL... IT'S YOUR ENVIRONMENTAL RESPONSIBILITY!



"IT'S A LOT EASIER IF YOU DON'T USE A STUPID FUNNEL!"

Your Logo
#GG-60

**PARTNERS IN SAFETY AND LOSS CONTROL
DON'T SPILL
DRIP
OR LEAK!**



WASTE MANAGEMENT AND YOU!



THE RCRA (RESOURCE CONSERVATION AND RECOVERY ACT) REQUIRES THAT EVERYONE WHO WORKS AROUND HAZARDOUS WASTE BE TRAINED TO UNDERSTAND AND USE

- ✓ General hazardous waste regulations;
- ✓ Safety training;
- ✓ Chemical hazard recognition;
- ✓ Protective clothing and equipment;
- ✓ Respiratory protection;
- ✓ Emergency response;
- ✓ Facility operation and maintenance.

Your Logo
#GG-61

**PARTNERS IN SAFETY AND LOSS CONTROL
BE SAFE
BE HEALTHY**

AT WHAT AGE DID YOU LEARN WASTE MANAGEMENT?



Your Logo
#GG-62

**PARTNERS IN SAFETY AND LOSS CONTROL
DISPOSE OF WASTE PROPERLY**

HEARING LOSS IS PERMANENT... PERIOD!



"SEE IF YOU CAN GUESS WHAT THIS NEXT SOUND IS!"

Your Logo
#GG-63

**PARTNERS IN SAFETY AND LOSS CONTROL
PLEASE WEAR HEARING PROTECTION
WHEN REQUIRED!**

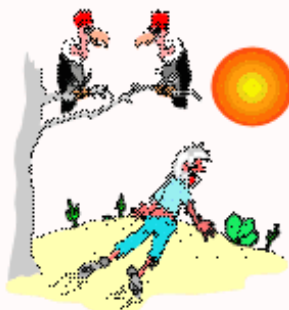
**HEARING LOSS IS PERMANENT...
PERIOD!**



**PARTNERS IN SAFETY
AND LOSS CONTROL**
KNOW WHEN TO WEAR
HEARING PROTECTION.

Your Logo
#GG-64

HEAT STRESS CAN KILL!



Your Logo
#GG-65

**PARTNERS IN SAFETY
AND LOSS CONTROL**
DRINK PLENTY OF LIQUIDS
AND DO NOT
OVEREXERCISE YOURSELF.

**HEAT STRESS
MANAGEMENT**

Severity	Environmental Heat (WBGT Index)	Awareness Issues / Actions
Level I	Less than 77°F	No special precautions.
Level II	77°F - 79°F	Replenish lost fluids as needed.
Level III	80°F - 82°F	Replenish fluids frequently. Pace work accordingly. Breaks as needed in shade or in air conditioned environments.
Level IV	82°F - 86°F	Replenish fluids frequently (every 15 - 20 minutes). Pace work accordingly. Breaks as needed in shade or in air conditioned environments. Be aware of early symptoms of heat illness: fatigue, headache, muscle cramps. Limit tasks involving continuous moderate to heavy work.
Level V	Greater than 86°F	Replenish fluids frequently every (10 - 20 minutes). Pace work accordingly. Breaks as needed in shade or in air conditioned environments. Be aware of early symptoms of heat illness: fatigue, headache, muscle cramps. Severely limit tasks involving continuous moderate to heavy work. Make use of appropriate personal cooling devices (cool vests, cooling towels, etc.). Employ buddy system for high risk tasks. Rotate workers to reduce heat exposure.

Your Logo
#GG-66

8

**USE YOUR SAFETY
SENSE!**



Your Logo **HAPPY THANKSGIVING!**
#GG-68

**THINK ABOUT
HOLIDAY
SAFETY**



Your Logo **Happy Holidays**
#GG-67

**"We Really Enjoy
Having You Around!"**

**Please...
Keep Your Feet
Firmly On the
Ground!"**



Your Logo
#GG-320

WHEN AT HOME...



**SOMETIMES WE CAN PREVENT FIRE TRAGEDIES
BY HAVING A HOME FIRE EXTINGUISHER READY
FOR USE BY ANY FAMILY MEMBER.**

Your Logo
#GG-70

**PARTNERS IN SAFETY
AND LOSS CONTROL**
BE PREPARED
FOR A
HOME EMERGENCY.

**SAFETY BEGINS AT HOME...
THEN YOU TAKE IT WITH YOU!**



Your Logo
#GG-71

**PARTNERS IN SAFETY
AND LOSS CONTROL**
SAFETY ALL THE WAY
EVERYDAY!

**HOT WORK PERMITS ARE
NECESSARY TO PREVENT
GREAT DANGER!**



**"I DON'T CARE WHO IN THE DEVIL YOU ARE, YOU STILL NEED
A HOT WORK PERMIT FOR THIS WORK SITE!!"**

Your Logo
#GG-72

**PARTNERS IN SAFETY
AND LOSS CONTROL**
ALWAYS OBTAIN
HOT WORK PERMITS
WHERE REQUIRED.

HOUSEKEEPING AND PLANNED INSPECTION PLEASE EXAMINE YOUR WORK AREA.



5.
AND REMEMBER, SAFETY STARTS AT HOME... SO TAKE IT TO THE OFFICE!
Your Logo #GG-73

ABC'S OF GOOD HOUSEKEEPING



9
Your Logo #GG-74

IN THE LAB YOU HAVE A RIGHT TO KNOW...



Your Logo #GG-75

MSDS FOR SAFETY

PLEASE ISOLATE ARCING/SPARKING DEVICES FROM FLAMMABLE SOLVENTS AND VAPORS IN THE LAB.



"...IT'S ACETONE, WHY DO YOU ASK?"

Your Logo #GG-76

PARTNERS IN SAFETY AND LOSS CONTROL
IF IT'S TOO BIG, WALKBY OR HEAVY, GET HELP!

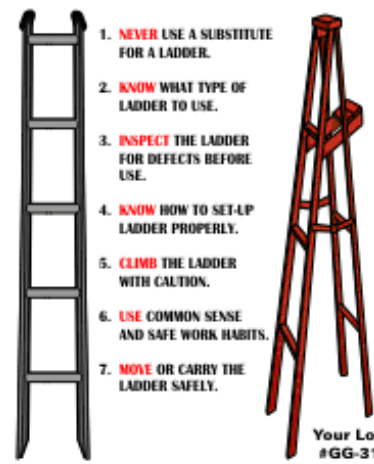
LADDER SAFETY FOR BIG AND SMALL JOBS.



Your Logo #GG-77

PARTNERS IN SAFETY AND LOSS CONTROL
STEP UP TO SAFETY... USE A LADDER!

7 STEPS TO LADDER SAFETY



Your Logo #GG-312

PROPER LIFTING



PARTNERS IN SAFETY AND LOSS CONTROL
IF IT'S TOO BIG, WALKBY OR HEAVY, GET HELP!

Your Logo #GG-78

PREVENT BACK INJURY WITH THESE SIMPLE RULES.



Your Logo #GG-79

PARTNERS IN SAFETY AND LOSS CONTROL
IF IT'S TOO BIG OR TOO HEAVY, GET HELP!

PREVENT BACK INJURY WITH THESE SIMPLE RULES.



Your Logo #GG-80

PARTNERS IN SAFETY AND LOSS CONTROL
IF IT'S TOO BIG OR TOO HEAVY, GET HELP!

BACK TWIST INJURY



PROBLEM:
WHEN LIFTING SOMETHING HEAVY,
A SUDDEN TURN CAN CAUSE PULLED
MUSCLES OR A DISLOCATED SPINE!

LOOK



LISTEN

SO, TO AVOID SERIOUS
BACK INJURIES,

REMEMBER:

**DON'T TWIST
WHEN YOU LIFT!**

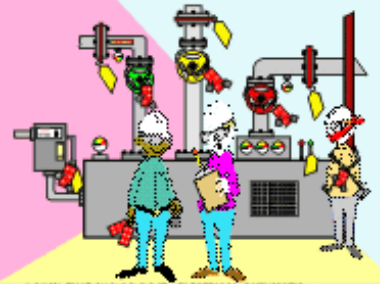
Your Logo
#GG-81

SQUAT AND LIFT, GIVE YOUR BACK A GIFT!



Your Logo
#GG-328

LOCKOUT/TAGOUT ALL ENERGY SOURCES.



*OKAY, THAT SHOULD DO IT... ELECTRICAL, PNEUMATIC,
HYDRAULIC, STEAM, STORED ENERGY...AND CELESTIAL!

Your Logo
#GG-83

HAZARD & SAFETY
AND LOSS CONTROL
FOR SAFETY - OUR SAFETY
COUNTS ON YOU

LOCKOUT/TAGOUT ALL ENERGY SOURCES.

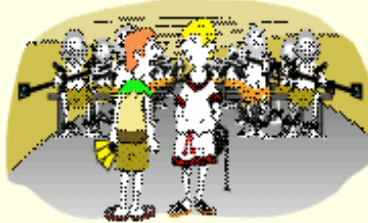


Your Logo
#GG-84

HAZARD & SAFETY
AND LOSS CONTROL
FOR SAFETY - OUR SAFETY
COUNTS ON YOU

IT'S LOCK-OUT OR TAG-OUT OR BOTH!

FOR EMPLOYEE SAFETY, ALWAYS
FOLLOW LOCKOUT/TAGOUT
PROCEDURES BEFORE WORKING
ON ANY EQUIPMENT.



ALREADY GOT 'EM LOCKED. WANNA TAG 'EM ?

Your Logo
#GG-85

HAZARD & SAFETY
AND LOSS CONTROL
FOLLOW
LOCKOUT/TAGOUT
PROCEDURES

The Company Beatings
will continue...

**UNTIL MORALE
IMPROVES!**



Your Logo
#GG-86

HAVE A NICE DAY!

Before Jumping into an unfamiliar

Chemical



Please check the MSDS SHEET FIRST!

IT'S YOUR RIGHT TO KNOW.

Your Logo
#GG-87



HAZARD COMMUNICATION AND YOUR RIGHT TO KNOW!



OSHA'S STANDARD

- IDENTIFYING HAZARDOUS CHEMICALS
- PRODUCT WARNING LABELS
- THE MATERIAL SAFETY DATA SHEET, OR MSDS
- A WRITTEN HAZARD COMMUNICATION PROGRAM
- EMPLOYEE TRAINING

HAZARD & SAFETY
AND LOSS CONTROL
IF YOU DON'T
KNOW...
PLEASE ASK!

Your Logo
#GG-88

HARD HATS A SAFE IDEA!

ARE YOU WEARING YOURS?



Your Logo
#GG-309

NOISE THERMOMETER



Your Logo
#GG-311

11

OFFICE SAFETY... WHO NEEDS IT?

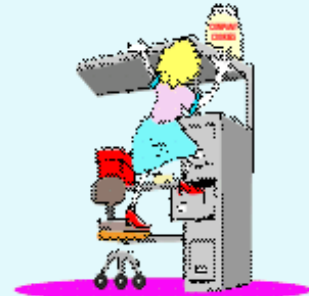


Your Logo
#GG-90

**PARTNERS IN SAFETY
AND LOSS CONTROL**
THINK ABOUT
SAFETY FIRST!

ALWAYS USE A FOOTSTOOL OR A LADDER!

DON'T BECOME A STATISTIC!



Your Logo
#GG-91

**PARTNERS IN SAFETY
AND LOSS CONTROL**
BE SAFETY AWARE!
USE A FOOTSTOOL
OR A PROPER LADDER
FOR PLACES OUT OF REACH.

OFFICE ERGONOMICS



FROM THIS



TO THIS!



RATHER THIS!



THAN THIS

Your Logo
#GG-92

OFF THE JOB SAFETY



DON'T BURN
USE SUN SCREEN.



PROTECT YOUR EYES,
FEET AND HANDS
- AVOID HEAT STRESS.



BE ALERT ON
THE WATER.



IT'S UP TO YOU...
PROTECT YOUR FAMILY.

Your Logo
#GG-93

PLEASE WEAR PERSONAL PROTECTIVE EQUIPMENT WHEN THE JOB REQUIRES IT.



"RATHER THAN TAKE ME TO YOUR LEADER...
COULD YOU JUST TELL ME WHERE YOU
GOT YOUR PPE?"

Your Logo
#GG-94

**PARTNERS IN SAFETY
AND LOSS CONTROL**
PREVENT AN ACCIDENT
WALK YOUR PPE.

JUST FOR YOU... PERSONAL PROTECTIVE EQUIPMENT!



"NO, YOU CAN'T BRING YOUR OWN EQUIPMENT!"

Your Logo
#GG-95

**PARTNERS IN SAFETY
AND LOSS CONTROL**
PLEASE WEAR THE
REQUIRED PPE
FOR YOUR JOB.

WHEN THEY CALL FOR ALL HANDS ON DECK... MAKE SURE YOU HAVE YOURS!



"DIDN'T WATCH WHERE HE PUT HIS HANDS ON OUR FIRST OR SECOND RAID!"

PREVENT HAND INJURY
WATCH WHERE YOU PLACE THEM!
AND WEAR YOUR P. P. E.!

Your Logo
#GG-96

PROPER PPE CAN PREVENT BURNS!



"HE JUST FOUND OUT HOW HOT STEAM PIPES REALLY ARE!"

Your Logo
#GG-97

RESPIRATORS... THE BREATH OF LIFE!

3 TYPES:

**SCBA
GAS MASK
FULL FACE/AIR**

NOTICE:
GAS MASK CANNISTERS
ARE COLOR CODED BASED
ON THE HAZARD INVOLVED.

**MUST
BE A
GOOD
FIT!**



"DON'T WORRY ERIC, WE'LL MAKE IT FIT!"

OSHA CFR 1910.134

1. ALL RESPIRATORS MUST BE INSPECTED SINCE A MONTH AND EACH TIME USED.
2. ALL RESPIRATORS MUST BE PROPERLY STORED.
3. ALL RESPIRATORS MUST BE PROPERLY FITTED TO THE USER.
4. EMPLOYEES MUST BE CURRENT IN RESPIRATOR TRAINING.

Your Logo
#GG-98

**PARTNERS IN SAFETY
AND LOSS CONTROL**
REGULAR TRAINING IS AN OSHA REQUIREMENT

12

RIGGING SAFETY

OSHA REQUIRES A SAFETY
CHECK OF CRANES AND OTHER
RIGGING DEVICES BEFORE THE
START OF EACH SHIFT!

**AN OSHA
REQUIREMENT!**



"I BELIEVE YOU'RE RIGHT... THIS CABLE DOES LOOK A LITTLE FRAYED!"

Your Logo
#GG-99

**ALL ACCIDENTS
ARE PREVENTABLE!**

**PARTNERS IN SAFETY
AND LOSS CONTROL**
WE KNOW THAT
PREVENTION
IS THE CURE!

RIGGING HOOK-UP RIGHT AND WRONG

**CHAIN RIGGING
OFF CENTER
OF LOAD.**

WRONG

LOAD

**CHAIN RIGGING
OVER CENTER
OF PICK UP POINT.
(CENTER OF LOAD)**

RIGHT

LOAD

Your Logo
#GG-100

**PARTNERS IN SAFETY
AND LOSS CONTROL**
CENTER TO LOAD,
SECURE LOAD,
AND LIFT SAFELY!

**OVERHEAD?
UNDERGROUND?
IS THERE A HAZARD?
LOOK AROUND!**



Your Logo
#GG-329

RIGGING SAFETY

OSHA REQUIRES A SAFETY
CHECK OF CRANES AND OTHER
RIGGING DEVICES BEFORE THE
START OF EACH SHIFT!

**AN OSHA
REQUIREMENT!**



"I DON'T THINK WE CAN TEST IT THIS WAY"

Your Logo
#GG-101

**PARTNERS IN SAFETY
AND LOSS CONTROL**
INSPECT RIGGING
"AT THE START"
OF EACH SHIFT!

**GOT A SAFETY SLOGAN ?
LET'S HEAR IT!**

GOT A SAFETY SLOGAN ?

LET'S HEAR IT!

GOT A SAFETY SLOGAN ?

LET'S HEAR IT!

GOT A SAFETY SLOGAN ?

LET'S HEAR IT!

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LET'S HEAR IT!

GOT A SAFETY SLOGAN ?

LET'S HEAR IT!



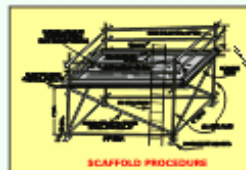
Your Logo
#GG-102

**SAFETY COMES
IN CANS!**



Your Logo
#GG-103

SAFE SCAFFOLDING PROCEDURE



"CONSTRUCTING A SCAFFOLD THE RIGHT WAY IS
THE ONLY SAFE WAY!"

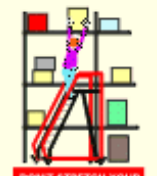
Your Logo
#GG-104

**PARTNERS IN SAFETY
AND LOSS CONTROL**
PROPER CONSTRUCTION
AND INSPECTION
ARE ESSENTIAL

HOW TO AVOID SLIPS, TRIPS AND FALLS



**WHEN WORKING MORE THAN
300 FEET ABOVE THE SURFACE,
WEAR PROPER FALL PROTECTION!**



Your Logo
#GG-105

ACCIDENT PREVENTION REQUIRES YOUR FULL ATTENTION!



Your Logo
#GG-106

TEAMWORK MAKES EVERYONE'S JOB EASIER.



Your Logo
#GG-107

ATTENTION:

WE WORK HARD TO OPERATE A SAFE WORK AREA. SO, IF YOU DON'T HAVE ANYTHING TO DO...

PLEASE GO SOMEWHERE ELSE TO DO IT!

Your Logo
#GG-313

13

PRACTICE SAFE ACTIONS, NOT DANGEROUS DISTRACTIONS!



Your Logo
#GG-319

NEVER GO LEFT! SLOW DOWN. GO RIGHT. STOP.



Your Logo
#GG-110

AVOID THE SIDESWIPE



Your Logo
#GG-111

THANKS FOR BEING A SAFETY PARTNER

BAD JUDGEMENT RUINED HIS DAY.



Your Logo
#GG-112

PARTNERS IN SAFETY AND LOSS CONTROL
MAKE EACH DAY A GOOD JUDGEMENT DAY

Speeding...
was the *last* thing on his mind.



Your Logo
#GG-113

PARTNERS IN SAFETY AND LOSS CONTROL
Obey all speed limits.

SLOW DOWN ON WET ROADS... WHEN BOBTAILING.



Your Logo
#GG-114

PARTNERS IN SAFETY AND LOSS CONTROL
SLOW DOWN ON WET ROADS

GET OUT AND LOOK FIRST!

USE CAUTION WHEN BACKING



THANKS FOR BEING A SAFETY PARTNER

Your Logo
#GG-115

PARTNERS IN SAFETY AND LOSS CONTROL
LOOK BEFORE BACKING!

14

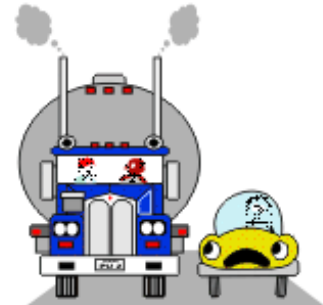
DO YOU HAVE THE SAFETY ATTITUDE FOR: PREVENTABLE INJURIES?



Your Logo
#GG-116

PARTNERS IN SAFETY AND LOSS CONTROL
BE ALERT TO JOB ASSOCIATED HAZARDS.

DO YOU HAVE THE SAFETY ATTITUDE FOR: PREVENTABLE ACCIDENTS?



"TURN LEFT HERE!"

Your Logo
#GG-117
#GG117B TRAILER

PARTNERS IN SAFETY AND LOSS CONTROL
LOOK, SIGNAL, LOOK.

DO YOU HAVE THE SAFETY ATTITUDE FOR: PREVENTABLE D.O.T. AND COMPANY RULES VIOLATIONS.

PREVENTABLE D.O.T. AND COMPANY RULES VIOLATIONS.



"OKAY, OKAY, YOU WON'T BUT I'M STILL GIVING YOU A TICKET FOR NO PLACARDS!"

Your Logo
#GG-118

PARTNERS IN SAFETY AND LOSS CONTROL
ALWAYS FOLLOW COMPANY AND D.O.T. RULES AND REGULATIONS.

DO YOU HAVE THE SAFETY ATTITUDE FOR: PREVENTABLE MIS-DELIVERIES?

PREVENTABLE MIS-DELIVERIES?



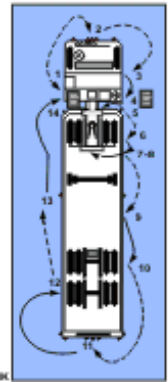
"WE ALWAYS FOLLOW ZDD PROCEDURES!"

Your Logo
#GG-119

PARTNERS IN SAFETY AND LOSS CONTROL
DOUBLE CHECK DELIVERY INSTRUCTIONS EVERY TIME.

VEHICLE INSPECTION PROCEDURE WALKAROUND SEQUENCE FOR SINGLE TRAILERS

- STEP 1: LEFT SIDE OF CAB
- STEP 2: FRONT OF CAB
- STEP 3: RIGHT SIDE OF CAB
- STEP 4, 14: BEHIND CAB, AIR LINES AND CONNECTIONS
- STEP 5: TRAILER FRONTAL AREA, AIR LINES AND CONNECTIONS
- STEP 6: RIGHT REAR TRACTOR DRIVE WHEELS
- STEP 7: REAR OF TRACTOR AREA
- STEP 8: COUPLING SYSTEM AREA
- STEP 9: RIGHT SIDE OF TRAILER AREA
- STEP 10: RIGHT REAR TRAILER WHEELS AREA UNDERCARRIAGE, BRAKES, AIR LINES AND SLIDING MECHANISM (IF EQUIPPED)
- STEP 11: REAR OF TRAILER AREA
- STEP 12: LEFT REAR TRAILER WHEELS AREA
- STEP 13: LEFT SIDE OF TRAILER AREA
- STEP 14: LEFT FUEL TANK AREA, RIGHT TANK AREA IF TWO



Your Logo
#GG-310

Do your Pre-Trip Inspections
Avoid Out-Of-Service Violations

DRIVERS MUST CHOCK TRUCKS!



"DO NOT DRIVE FORKLIFT ONTO TRUCK UNTIL IT IS CHOCKED!"

Your Logo
#GG-305

FOCUS ON SAFETY AND LOSS CONTROL
IF YOU ARE NOT SURE... GET OUT AND LOOK FIRST!

WELDING/CUTTING SAFETY



- ★ WEAR PROPER EYE/FACE PROTECTION.
- ★ WEAR FIRE RESISTANT GLOVES AND CLOTHING FREE OF OIL AND GREASE.

PERSONNEL PROTECTION

- ★ PROTECT EMPLOYEES WORKING IN FEET OF WELD AREA AND HAVE FIRE EXTINGUISHERS AVAILABLE.

- USE FALL PROTECTION.
- PLACE EQUIPMENT AS TO PREVENT TRIPPING.
- USE PROPER EYE AND FACE PROTECTORS.
- USE FIRE RESISTANT GLOVES AND CLOTHING.

- PROTECT ADJACENT WORKERS WITH NON-COMBUSTIBLE BOOTHS AND SCREENS.

Your Logo
#GG-120

SAFETY EMPLOYEE OF THE MONTH



EMPLOYEE'S NAME
DEPARTMENT
LOCATION

Your Logo
#GG-121

PARTNERS IN SAFETY AND LOSS CONTROL
THANKS FOR BEING A SAFETY PARTNER!

OUR CHILDREN SHOULD
OF DANGER STRANGERS



TEACH THEM. Your Logo #GG-121

OUR CHILDREN SHOULD
OF DANGER STRANGERS



TEACH THEM. Your Logo #GG-123

ALWAYS WEAR HEARING PROTECTION
WHEN THE JOB REQUIRES IT!

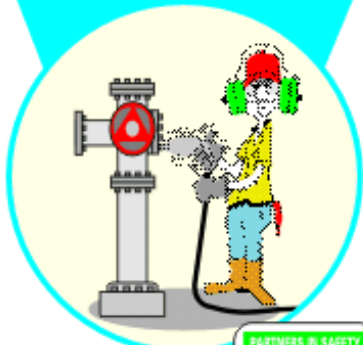


"DO YOU HEAR ME?"

Your Logo #GG-124

PARTNERS IN SAFETY AND LOSS CONTROL. HEARING LOSS IS PERMANENT PERIOD!

WEAR HEARING PROTECTION
WHEN THE JOB REQUIRES IT !



Your Logo #GG-125

PARTNERS IN SAFETY AND LOSS CONTROL. REMEMBER HEARING LOSS IS PERMANENT.

PROPER PPE CAN PREVENT LACERATIONS!



"MARK THIS DOWN AS SELF-INFLICTED LACERATIONS, HE WASN'T WEARING HIS PPE!"

Your Logo #GG-126

PARTNERS IN SAFETY AND LOSS CONTROL. PREVENT CUTS AND LACERATIONS. WEAR YOUR PPE!

CHEMICAL HANDLING AND WASTE DISPOSAL...
IT'S YOUR ENVIRONMENTAL RESPONSIBILITY!



"IT'S A LOT EASIER IF YOU DON'T USE A STUPID FUNNEL!"

Your Logo #GG-127

PARTNERS IN SAFETY AND LOSS CONTROL. DON'T SPILL, DRIP OR LEAK!

FIRE EXTINGUISHERS...

KNOW HOW TO USE THEM.



IN CASE OF FIRE.



PULL PULL THE PIN.
AIM AIM THE EXTINGUISHER UPWARD AND AT THE BASE OF THE FIRE.
SQUEEZE SQUEEZE TRIGGER.
SWEEP SWEEP EXTINGUISHER FROM SIDE TO SIDE TO COVER FIRE AREA.

Your Logo #GG-128

PARTNERS IN SAFETY AND LOSS CONTROL. KNOW MORE LIVE LONGER.

GRINDER SAFETY

WEAR PROPER EYE PROTECTION, GLOVES AND NECESSARY PPE! USE MACHINE GUARDS!



Your Logo #GG-129

All accidents are preventable!

PARTNERS IN SAFETY AND LOSS CONTROL. We know that prevention is the cure!

PROPER PPE CAN PREVENT LACERATIONS!

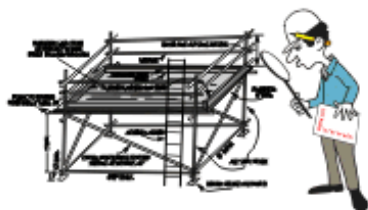


"AREN'T YOU SUPPOSED TO BE WEARING A GLOVE OR SOMETHING?"

Your Logo #GG-130

15

SAFE 
SCAFFOLDING PROCEDURE



Your Logo
#GG-131

**DAILY INSPECTIONS
ARE REQUIRED BY
OSHA!**

TIPS FOR:

SHOP ERGONOMICS

1. DON'T COMPROMISE YOUR BODY.
2. USE PROPER LEVERAGE.
3. HAVE A FIRM GRIP.
4. AVOID PROLONGED REPETITIVE MOTION.



Your Logo
#GG-132

**BEAT THE ODDS...
BET ON SAFETY!**



Your Logo
#GG-133

16

**KEEP IN MIND...
SAFETY HAS NO QUITTING TIME!**



Your Logo
#GG-134

**IF SAFETY IS TO BE...
IT BEGINS WITH ME!**



Your Logo
#GG-135

**DON'T LEAVE WORK
BY ACCIDENT!**



Your Logo
#GG-136

**INVESTING IN SAFETY
PAYS LIFETIME
DIVIDENDS!**



Your Logo
#GG-137

**SAFETY
ISN'T JUST A WORD...**



Your Logo
#GG-138

**ACCIDENTS START
WHERE SAFETY ENDS!**



Your Logo
#GG-139

**Do your work with pride,
put safety in every stride.**



Your Logo
#GG-322

**THE SAFETY KEY IS TO BE
ACCIDENT FREE!**



Your Logo
#GG-141

**A GOOD SAFETY RECORD
IS NO ACCIDENT!**



Your Logo
#GG-142

17

**CHOOSE TO KNOW HOW TO BE SAFE,
KNOW WHY TO CHOOSE!**



Your Logo
#GG-143

**DON'T
BE
RECKLESS**



Your Logo
#GG-144

**BE
WRECKLESS!**



**FOR SAFETY'S SAKE...
COMMUNICATE.**



Your Logo
#GG-145

**WINTER DRIVING TIME HAS ARRIVED...
SLOW DOWN, TAKE YOUR TIME AND
SURVIVE!**



Your Logo
#GG-146

**MAKE SURE ALL SLING LEGS ARE
SECURELY SEATED IN THE CRANE
HOOK BEFORE HOISTING!**



Your Logo
#GG-147

**WHAT YOU SHOULD KNOW
about LADDER SAFETY!**

COMMON SAFETY PRACTICES:

- ✓ CHOOSE THE RIGHT LADDER.
- ✓ CHECK CONDITION OF LADDER BEFORE USE.
- ✓ ENGAGE ALL LADDER LOCKS.
- ✓ USE 4-TO-1 RULE (for every 4 feet of ladder height, position the ladder's base 1 foot away from the vertical support).
- ✓ SECURE (tie off) THE LADDER AS CLOSE TO THE TOP AS YOU CAN.
- ✓ EXTEND THE LADDER AT LEAST 3 FEET ABOVE THE SUPPORTING EDGE WHEN CLIMBING ONTO A ROOF OR PLATFORM.
- ✓ FREE HANDS WHEN CLIMBING. CARRY TOOLS, PARTS, ETC., IN AN APRON OR BELT OR RAISE AND LOWER THEM BY A HAND LINE. HOOK EQUIPMENT ON A RUNG WHILE YOU WORK.
- ✓ DO NOT LEAN OR STRETCH TO REACH YOUR OBJECT WORK AREA. MOVE THE LADDER.



Your Logo
#GG-148

WE CELEBRATE OUR **BEST YEAR YET** WITH THE FEWEST LACERATION AND BURN INJURIES ON THE JOB!



Your Logo
#GG-149

JUST A REMINDER... PLEASE USE MACHINE GUARDS.



THE BASIC MOTION FOR GUARDING IS TO PROTECT, NOT PREVENT. YET GUARDS ARE OFTEN LOCKED UPON BY EMPLOYEES AS OBSTACLES. MACHINE GUARDS ARE USED TO PROTECT AGAINST DIRECT CONTACT WITH MOVING PARTS. GUARDS ARE ALSO USED TO PROTECT AGAINST FLYING CHIPS, KICKBACKS AND SPLASHING OF METAL OR HARMFUL LIQUIDS. MECHANICAL AND ELECTRICAL PARTS ARE ALSO GUARDED IN MANY SITUATIONS.

GUARDS ARE ENGINEERED TO GIVE AS MUCH PROTECTION AS POSSIBLE. THE CONSCIENTIOUS EMPLOYEE WORKS WITH GREATER CONFIDENCE KNOWING THAT A MACHINE OFFERS MAXIMUM PROTECTION.

2 TYPES OF GUARDS ARE USED TO PROTECT MACHINE OPERATORS. THESE ARE FIXED AND INTERLOCKING GUARDS. FIXED GUARDS ARE THE MOST COMMONLY USED AND ARE PREFERRED OVER OTHERS. THEY MAY ONLY BE ADJUSTED BY AUTHORIZED PERSONNEL.

MACHINE OPERATORS MUST USE MACHINE GUARDS.

NO MACHINE SHOULD BE STARTED WITHOUT GUARDS IN PLACE. WHEN GUARDS ARE REMOVED FOR REPAIRS OR ADJUSTMENT, THE POWER FOR THE MACHINE SHOULD BE TURNED OFF AND LOCKED AND TAGGED.

Your Logo
#GG-150

REMEMBER TO DRESS SAFELY. DO NOT WEAR LOOSE CLOTHING OR JEWELRY... AND RESPECT THE MACHINES YOU WORK WITH!

USE CAUTION WHEN BACKING. PREVENT DAMAGE TO YOUR TRAILER AND THE DOCK!



Your Logo
#GG-151

PARTNERS IN SAFETY AND LOSS CONTROL. IF YOU ARE NOT SURE... GET OUT AND LOOK FIRST!

DRIVER ISSUES CONCERNING SPEED and SPACE

Costs of excessive speed

Facts: Accidents are more likely to occur at higher speeds.
Facts: If an accident occurs, fatalities are more common when speeding is a factor.
Other costs: Traffic tickets, Down time, Loss of license, Loss of job, Increased maintenance.

Speed and stopping distance

Facts: Your speed affects your ability to control and stop your vehicle.

Total Stopping Distance

perception distance + reaction distance + braking distance

Speed and road conditions

Facts: Various road conditions affect traction.

Facts: Without traction, you can't safely steer or brake a vehicle.

Speed and vision

Facts: Your speed affects how much you can see.

Facts: Increased speed reduces your field of vision and reaction time.

Speed in curves

Facts: Taking a curve too fast could cause the vehicle to lose traction, resulting in a skid.

Facts: Taking a curve too fast could cause your vehicle to turn over.

The space cushion

Facts: Having a cushion of space around your vehicle is critical if you are in a safety maneuver and stop.

Space in front

Facts: Accident reports show that trucks most often run into the vehicle in front of them.

Recommendation:

At speeds below 40 mph keep at least 1 second of space 10 feet of vehicle between you and the vehicle in front of you. At speeds over 40 mph, add at least 1 second of space to the total.

Space to the rear

Facts: Many drivers tailgate heavy vehicles especially on upgrades.

Recommendation:

Use your mirrors. Stay to the right. Avoid sudden changes.

Space to the sides

Recommendation:

Use your mirrors. Stay centered.

Space above and below

Facts: Adequate space above a vehicle is needed to clear bridges, overpasses, trees and road surfaces and road debris.

Facts: Adequate space below a vehicle is needed to clear railroad tracks, uneven road surfaces and road debris.

Your Logo
#GG-152

"IT CAN'T HAPPEN TO ME"



Have you ever heard someone say "It can't happen to me." Maybe you've said it yourself. If we haven't said it yet, most of us have at least thought it at sometime or another. Usually we think it just before we do something that is a little unsafe, or maybe quite a bit unsafe. We know better. We know the **SURE WAY** to do it. But we take that chance. We are in effect saying, "I know this could result in an accident, but IT CAN'T HAPPEN TO ME."

Why can't it happen to you? What makes you so special? Why take a chance in the first place? Sooner or later the person who keeps saying, "IT CAN'T HAPPEN TO ME," will stand up saying, "I **ONLY** WOULD HAIL..."

The next time you find yourself saying, "IT CAN'T HAPPEN TO ME," remember that something can happen to anybody at anytime if they act in an unsafe manner or are exposed to an unsafe condition. Here are a few examples of actual accidents that resulted in injury and lost time to employees. **THEY THOUGHT IT WOULDN'T HAPPEN TO THEM, BUT IT DID!**

- An employee frightened by the noise of a repaired air line, started to run, tripped and fell, sustaining his neck, and bruising his head and ankle.
- A worker reached his back trying to get a power lawn mower to run operating out of the road in which it was stuck.
- Right fluorescent glow was immediately applied by an employee to a work surface. When he started up his drill, the electrical sparks ignited the glow bars and caused his hands and face.
- A welder began to weld on a hot pipe and while working a coffee can was also used. Discouraging himself and getting his surface on fire.
- An employee injured his leg when he fell while running in the first aid room to get help for another employee.
- A worker suffered a third degree burn when he ran welding and a hot spark flew into his left ear canal.

It should be remembered that you are a **"ONE OF THE BEST"** which depends. To prevent employee loss such as accidents, let me do you a favor. Say "I know this could result in an accident, but I **ONLY** WOULD HAIL..."

Your Logo
#GG-153

PROPER LIFTING AND HANDLING

1. WHEN MOVING HEAVY OR BULKY ITEMS, USE MECHANICAL AID (SUCKING GRABS, WINCHES AND FORKLIFTS WHEN POSSIBLE).
2. BEFORE EMPTYING LIFTING OR HANDLING TASKS, EMPLOYEES SHOULD WARM-UP EXERCISES THEIR MUSCLES AND JOINTS.
3. WHEN LIFTING, REACHING, OR HOLDING, FEET MUST BE POSITIONED TO WIDE THE LINE OF POWER TECHNIQUE. BE SURE ONE FOOT IS POSITIONED AS CLOSE AS POSSIBLE TO THE OBJECT BEING LIFTED.
4. BEFORE LIFTING, MOVE, ROLL, OR DRAG OBJECTS TO A POSITION AS CLOSE TO THE LIFTING POINT AS POSSIBLE.
5. WHEN READING OR LIFTING OVER AN OBSTACLE USE A SWING BRACING TECHNIQUE.
6. DURING LIFTING AND HANDLING MANEUVERS, USE THE "C" CURVE SPINAL ALIGNMENT AND NOT THE "O" CURVE. SHOULDER SHOULD BE LEVEL AND USE KNEES AND HIPS TO HANDLE TIGHTING MOVEMENTS. ALWAYS POINT YOUR TOES IN THE GENERAL DIRECTION OF THE LIFT.
7. WHEN PULLING AND PUSHING OBJECTS, LET YOUR LEG MUSCLES DO MOST OF THE WORK.

TEAM WORK IS ESSENTIAL

1. BEFORE STARTING LIFTING OR HANDLING TASKS HAVE TEAM MEMBERS ADVISE EACH OTHER ABOUT THEIR CURRENT PHYSICAL CONDITION (INJURIES, PAIN, ETC.).
2. BEFORE AND DURING TEAM LIFTING OR HANDLING TASKS, TEAM MEMBERS SHOULD ASSESS PLAN THEIR MOVEMENTS AND THE SUPPORT REALITY TO MAKE SURE TO AVOID FURTHER INJURY. USE PRE-DETERMINED SIGNALS TO CONFIRM READINESS AND TIMING.
3. BEFORE LIFTING OR CARRYING EQUIPMENT, TEAM MEMBERS MUST PLAN HOW THEY WILL RETURN THE EQUIPMENT IN CASE OF AN EMERGENCY.

Your Logo
#GG-154

PROPER LIFTING AND HANDLING IS NO ACCIDENT!

DON'T GENERATE A MONSTER!



MANAGE YOUR SUMP SLUDGE!

FOLLOW NAM ENVIRONMENTAL STANDARD #8 WASH BAY SUMP SLUDGE MANAGEMENT

Operations in the wash bays must be managed so as to prevent undue contamination of sump sludges. This can be accomplished by means such as:
 PROHIBITING the use of corrosive chemicals such as paint, paint products and degreasing solvents.
 PROHIBITING the cleaning of chemical transport tanks, drums and other chemical containers in wash bays.
 PROHIBITING disposal of used oils into the sump system.
 MAINTAINING the sump separator system.
 CLEANING the sump frequently to prevent the concentration of contaminants, etc.
WASH BAY SUMP SLUDGES MUST BE ANALYZED FOR TOXICITY AND DISPOSED OFF SITE AT AN APPROVED DISPOSAL COMPANY AND NEVER PLACED IN THE YARD!

Your Logo
#GG-155

RIGHT THINKING



+ RIGHT ACTION



= SAFETY SATISFACTION!

Your Logo
#GG-156

COFFEE POT SAFETY



- NOTICE**
1. Turn off coffee pot at end of day or when not in use.
 2. Take coffee pot off burner when empty or near empty.
 3. Do not clean coffee pot while hot.
 4. Use and clean according to factory recommendations listed on coffee pot.

Your Logo
#GG-157

AND PLEASE DO NOT MAKE REGULAR COFFEE IN THE DECAF POT.

ARE YOU FULLY DRESSED?

DON'T FORGET YOUR SAFETY EYEWEAR!

All employees will wear appropriate eye protection to prevent injury from job related hazards.



SAFETY GLASSES

Always ask yourself the question, "Are these glasses adequate protection for the task at hand?" If there is any question, ask help from your supervisor to ensure adequate protection. Safety glasses are manufactured to ANSI Z87.1 Standards. These standards regulate the impact resistance, construction and design of all safety eyewear. Approved prescription and standard safety glasses must be equipped with side shields. Clear lenses must always be worn inside the clear safety you are wearing. If you do not have ANSI approved safety glasses, you are not properly dressed!

SAFETY GOGGLES

Goggles are also impact resistant and can be worn over safety glasses. Goggles are usually worn when the source of impact injury could come from many directions (grinding, welding, etc.). Goggles are required anytime you handle chemicals. This equipment is also available for your work.

FACE SHIELDS

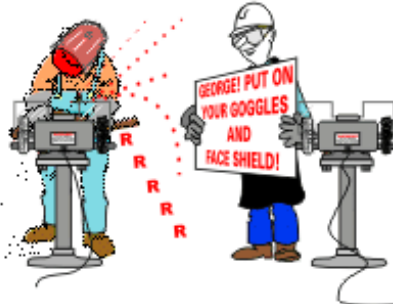
Face shields and helmets are not in themselves protective systems. They are typically used in conjunction with safety glasses or goggles. Full face shields are often used when you are exposed to chemicals, heat or extensive physical trauma. This equipment is also available for your work.

USING PROTECTIVE EYEWEAR

You can guard against eye injury by making sure you are wearing the appropriate eye protection for your task at hand. It is important to remember that regular safety glasses alone do not always offer adequate protection on impact you could cause yourself if you have any questions regarding appropriate eye protection for your job, protect your eyes, then use beautiful things to wear to work.

Your Logo
#GG-167

INTERVENE IF UNSAFE ACTS ARE SEEN!



Your Logo
#GG-168

HOW MANY SLIP AND FALL HAZARDS CAN YOU IDENTIFY IN THIS ILLUSTRATION?



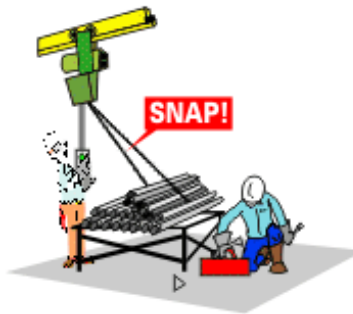
Your Logo
#GG-169

INTERVENE IF UNSAFE ACTS ARE SEEN!



Your Logo
#GG-170

WHERE THE UNPREPARED MEETS THE UNEXPECTED!



Your Logo
#GG-171

SAFETY ACTS FOR EVERYONE- LET SAFETY ACT FOR YOU!



Your Logo
#GG-172

TOMORROW STARTS WITH TODAY'S SAFETY!



Your Logo
#GG-173

STOP - SAFETY TAKES OBSERVATION AND PREPARATION!



Your Logo
#GG-174

WORK WITH PRIDE... LET SAFETY BE YOUR GUIDE!



Your Logo
#GG-175

ATTENTION:
OFFICE SAFETY
CONTEST
COMING SOON!

PUT YOUR SAFETY IDEAS IN OUR...

Your Logo
#GG-307

**SAFETY GLASSES PROTECT
YOUR EYES
NOT YOUR POCKET!**

Your Logo
#GG-176

**YOU GOT SAFETY
YOU GOT LIFE!**

Your Logo
#GG-177

21

**PUT SAFETY
IN ITS' PLACE...
FIRST!**

Your Logo
#GG-178

**KNOW SAFETY,
NO PAIN...**

**NO SAFETY,
KNOW PAIN!**

Your Logo
#GG-179

**DON'T LET YOUR LOAD
SHIFT
WHEN YOU LIFT!**

Your Logo
#GG-180

**A GOOD DAY IS
A SAFE DAY!!**

Your Logo
#GG-181

**TACTFUL INTERVENTION
IS
ACCIDENT PREVENTION!**

Your Logo
#GG-182

**UNSURE OF THE TASK?
BE SAFE, ASK!**

"WHAT DO YOU FELLAS SUGGEST THAT I DO?"

Your Logo
#GG-183

**WHERE SAFETY EXCELS,
NO ACCIDENTS DWELL!**



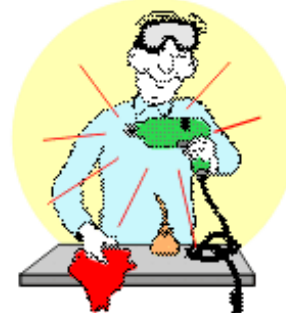
Your Logo
#184

**SAFETY
IS NOT A PROBLEM,
IT'S AN ANSWER!**



Your Logo
#185

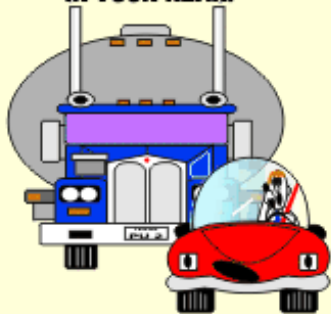
**SAFETY
IS A MATTER OF
PREPARATION
NOT LUCK!**



Your Logo
#186

22

**DRIVE WITH YOUR PHONE IN
YOUR EAR AND END UP
WITH A BUMPER
IN YOUR REAR!**



Your Logo
#187

**AWARENESS IS
PREPAREDNESS-
SHARE
NEAR MISSES!**



Your Logo
#188



If you have a **NASTY COLD** or **THE FLU**
STAY HOME...GET WELL...
DON'T BRING IT WITH YOU!

Your Logo
#189

**ALWAYS USE THE RIGHT TOOL
FOR THE JOB!**

Don't you think
these would be
Better?

FOR THE JOB!



Your Logo
#190

**ALWAYS USE THE RIGHT TOOL
FOR THE JOB!**

Don't you think
this would be
Better?

FOR THE JOB!



Your Logo
#191

"ACCIDENT CAUSES"

We are dedicated to the belief that Safety, Production and Efficiency are inseparable. Without one the others can not exist. Safety starts daily with good decision making in every aspect of your job. These decisions prevent accidents before they occur and are most important at home.

There are five main causes of accidents: 1) Unsafe acts of People, 2) Unsafe conditions, 3) Unsafe acts of People account for approximately 80% of all accidents while the Unsafe Conditions make up the remaining 20% of all accident types. You can see the obvious importance of controlling the Unsafe acts of People.

Unsafe acts come in many forms, here you can see a part of any of the following **UNSAFE ACTS OF PEOPLE?**

Handing, not wearing required or suggested Personal Protective Equipment, not locking out a machine each and every time it is worked, walking past an oil or water spot or puddle and not stepping to clear it up, risk taking, etc. Do not feel victim to the statistics that could lead to this type of unsafe behavior.

UNSAFE CONDITIONS usually revolve around the tools, equipment and physical environment you work in. Most unsafe conditions can be easily corrected. If unsafe conditions exist in your work area report them to your Foreman, Plant Manager or maintenance department. Safety Inspectors are used to detect and record unsafe conditions and to assign completion dates to correct the deficiency.



Your Logo
#192

We must all work together through our inspection process and on the job training to correct the unsafe acts of people and unsafe conditions.

ZERO ACCIDENTS

MOST PEOPLE DON'T PLAN TO FAIL ...



"WE'RE GOING TO KIDDYLAND ON VACATION! WE'VE PLANNED SOME GREAT STOPS ALONG THE WAY!"

THEY FAIL TO PLAN!



"DOSH DAD, IS THIS WHERE WE'RE STOPPING?"



"WHENEVER THE ROAD TAKES US, TELL US WHERE WE'RE GOING!"



"BUT DADDY IT'S UNSAFE TO STOP ON THE SIDE OF THE ROAD! ... AND I'M HUNGRY!"

Your Logo
#193

THE MORE YOU TALK ABOUT SAFETY, THE LESS YOU HEAR ABOUT ACCIDENTS



Your Logo
#194

SAFETY:

THINK IT,



SPEAK IT,



LIVE IT!



Your Logo
#195

23

SAFETY - IT'S NOT JUST A WAY OF DOING, IT'S A WAY OF THINKING!



Your Logo
#196

TAKE FIVE AND STAY ALIVE!



Your Logo
#197

SAFETY IS THE TOOL THAT MAKES THE DIFFERENCE!



Your Logo
#198

THE ROAD TO SAFETY IS PAVED WITH GOOD WORK HABITS!



Your Logo
#314

Safe Attitude For Everyone!



Your Logo
#323

WHEN WORKING IN A CONFINED SPACE MAKE SURE ALL POWER HAS BEEN SHUT DOWN OR ISOLATED.



Your Logo
#201

SAFETY: FIRST... LAST... FOREVER!



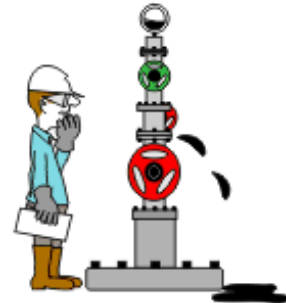
Your Logo
#202

**DONT LEARN SAFETY
BY ACCIDENT!**



Your Logo
#203

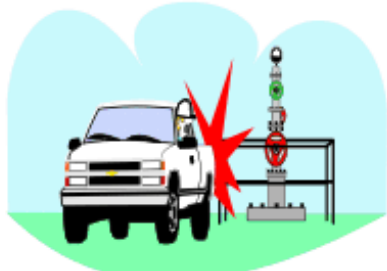
**WHEN IN DOUBT...
THINK IT OUT!**



Your Logo
#204

24

**ACCIDENT PREVENTION
REQUIRES YOUR
FULL ATTENTION!**



Your Logo
#327

**CHANCE TAKERS ARE
ACCIDENT MAKERS!**



Your Logo
#205

**DONT LEARN SAFETY
BY ACCIDENT!**



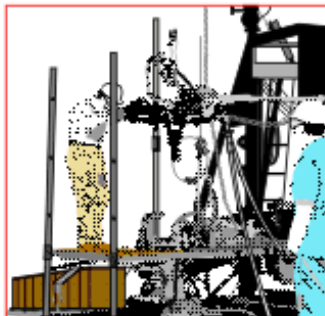
Your Logo
#206

**SAFETY: ALL GAIN
WITH NO PAIN!**



Your Logo
#207

**WHEN YOU DO-IT
ADD SAFETY TO-IT!**



Your Logo
#208

**WHEN IN DOUBT,
CALL TIME OUT!**



Your Logo
#209

SAFETY IS A LIFE SAVER!



Your Logo
#210

PREVENT SLIPS, TRIPS AND FALLS IN THE SHOP!

KEEP TOOLS
PARTS AND
TRASH
CLEAR
OF ALL
WALKWAYS!



Your Logo
#211

ITS NEVER WISE TO COMPROMISE

SAFETY!



Your Logo
#212

25



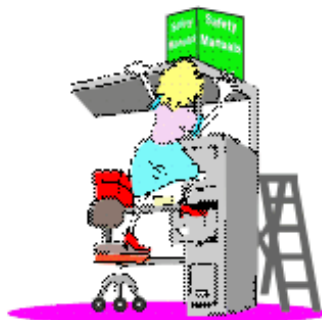
SAFETY RECORDS
ARE MADE TO BE
BROKEN...



SAFETY RULES
ARE NOT!

Your Logo
#213

DONT FALL PREY TO THE SHORTCUT WAY!



Your Logo
#214

SAFETY AWARENESS BEGINS WITH PREPAREDNESS!



Your Logo
#215

SAFETY IS NOT A GOAL, ITS A WAY OF LIFE!



AT WORK.

AT PLAY.



Your Logo
#216

TO PREVENT GETTING HURT - BE SMART, STAY ALERT!



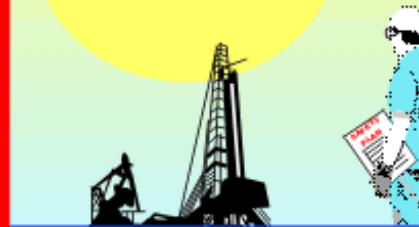
Your Logo
#217

TO PREVENT GETTING HURT - BE SMART, STAY ALERT!



Your Logo
#218

**THE JOB MAY TAKE
LONGER,
BUT IT MAKES SAFETY
STRONGER!**



Your Logo
#219

**BEING SAFE IS AN
INSURANCE POLICY
WE CAN ALL AFFORD!**



Your Logo
#220

**DONT LEARN ABOUT SAFETY
THE HARD WAY...
LET THOUGHT PRECEDE
ACTION!**



Your Logo
#221

26

**SAFETY IS THE WAY TO
SURVIVE DAY TO DAY!**



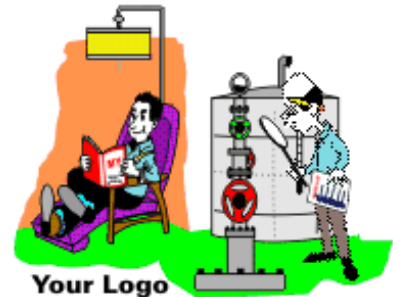
Your Logo
#222

**WHEN YOU GET THROUGH
THE DAY SAFELY,
ODDS ARE IT WAS
NO ACCIDENT!**



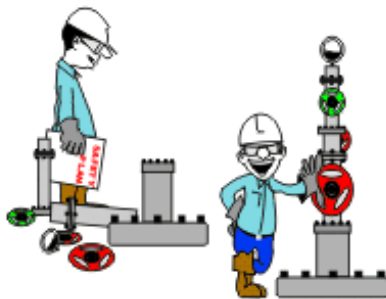
Your Logo
#223

**SAFETY HABITS
PRODUCE
SAFE ACTS!**



Your Logo
#224

**SAFETY FIRST,
TO LAST!**



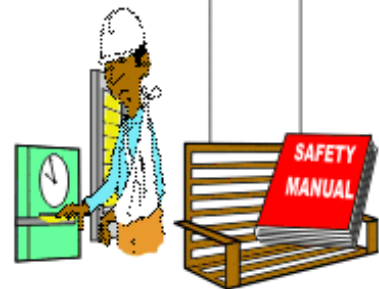
Your Logo
#225

**SAFETY: WHAT YOU DO
SHOWS WHAT YOU
BELIEVE!**



Your Logo
#226

**STAY OUT OF THE SWING
AND IN THE SWING
WITH SAFETY!**



Your Logo
#227

**FOR A SAFE JOB TOMORROW,
START WITH SAFETY TODAY!**



**Your Logo
#228**

**SAFETY GLASSES
KEEP EVERYTHING
IN SIGHT!**



**Your Logo
#229**

**IF YOU DON'T CARE
ABOUT YOUR FATE
STAY OUTSIDE THE GATE!**



"HAVE YOU BEEN HERE BEFORE?"

**Your Logo
#230**

27

**WE CAN ALL BE
A SAFETY HERO,
LET'S KEEP OUR
ACCIDENTS AND
INCIDENTS AT
ZERO!**



**Your Logo
#231**

AN INVESTMENT IN SAFETY



NEVER QUILTS PAYING OFF!



**Your Logo
#232**

5 SIMPLE STEPS



YES

1. MOVE LOAD CLOSE.
2. KEEP BACK STRAIGHT.
3. BEND YOUR KNEES.
4. LIFT WITH YOUR LEGS.
5. GET HELP IF NEEDED.



**Your Logo
#233**

Ten Principles of Ergonomics

1. Keep Everything in Easy Reach 
2. Work at Proper Heights 
3. Reduce Excessive Force 
4. Work in Good Postures 
5. Reduce Excessive Repetition 
6. Minimize Fatigue 
7. Minimize Direct Pressure 
8. Provide for Adjustability and Change of Posture 
9. Provide for Clearance & Access 
10. Consider the Organization of Your Work 

**Your Logo
#234**

**TO RESOLVE
DISPUTES
TALK IT OUT!**



and Remember, **NO WEAPONS
OF ANY KIND** on Company Property.

**Your Logo
#235**

**MAKE SAFETY CLICK...
BUCKLE UP!**



**Your Logo
#236**

**A MINUTE OF SAFETY IS BETTER
THAN SIX MONTHS OF RECOVERY!**



Your Logo
#237

**SAFETY SUBSTITUTIONS
CAN BE COSTLY SOLUTIONS!**



Your Logo
#238

**TAKE A LITTLE MORE TIME
AND KEEP SAFETY IN MIND!**



Your Logo
#239

**IF YOU HAVE ANY DOUBT,
TAKE THE SAFETY ROUTE!**



Your Logo
#330

**A GREAT ATTITUDE IS
ONE OF YOUR BEST
TOOLS!**



Your Logo
#241

**PRACTICE SAFE ACTIONS,
NOT DANGEROUS DISTRACTIONS!**



Your Logo
#242

**MAKE SAFETY THE FIRST OPTION...
NOT THE LAST RESORT!**



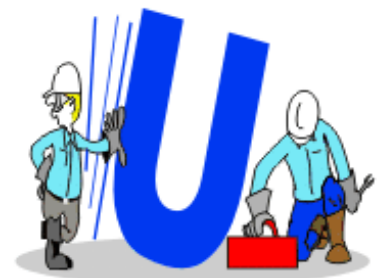
Your Logo
#243

**SAFETY ATTITUDE
IS A SMALL THING
THAT MAKES
A BIG DIFFERENCE!**



Your Logo
#244

**DON'T LET AN UNSAFE ACT
START WITH 'U'**



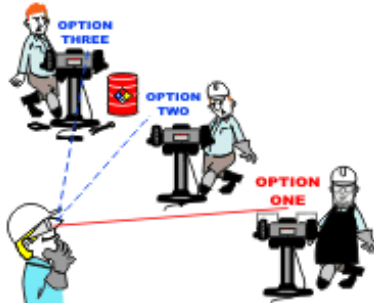
Your Logo
#245

**IT TAKES JUST A SECOND
TO THINK ABOUT SAFETY...
IT TAKES FOREVER TO
FORGET ABOUT AN ACCIDENT!**



Your Logo
#246

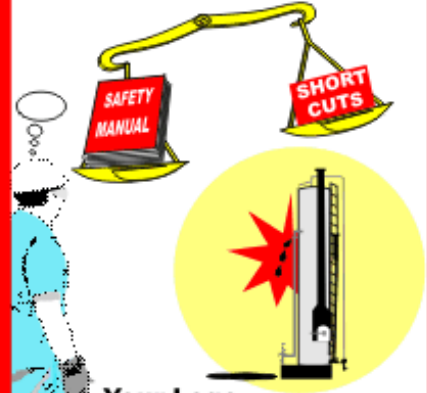
**MAKE SAFETY
THE FIRST OPTION...**



NOT THE LAST RESORT!

Your Logo
#247

**ACCIDENT FREE IS OUR VISION...
WORKING SAFE IS YOUR DECISION!**



Your Logo
#248

**A NEAR MISS REPORTED
COULD BE AN ACCIDENT
AVOIDED!**



Your Logo
#249

TAKE A LITTLE MORE TIME...



AND KEEP SAFETY IN MIND!



Your Logo
#250

**ACCIDENTS DON'T
HAPPEN BY CHANCE...
THEY HAPPEN BY CHOICE!**



Your Logo
#251



Your Logo
#252

A DISTANCE OF NOT LESS THAN **20 FEET** SHALL BE MAINTAINED BETWEEN THE FIRST TWO VEHICLES IN A CHECK-IN, CHECK-OUT ROADABILITY OR VESSEL LOADING OR DISCHARGING LINE. THIS DISTANCE SHALL BE MAINTAINED BETWEEN ANY SUBSEQUENT VEHICLES BEHIND WHICH EMPLOYEES ARE REQUIRED TO WORK.



Your Logo
#253

NO RIDING ON TRACTORS, FORKLIFTS, ROLLING EQUIPMENT, NO EXTRA PASSENGERS. IT IS PROHIBITED

**1ST RESPONDER
PUBLIC RELATIONS**



IT'S UP TO YOU!

WHEN AN INCIDENT OCCURS YOU MAY BE THE FIRST PERSON TO DEAL WITH THE NEWS MEDIA, NEIGHBORS, LOCAL OFFICIALS OR GOVERNMENT AGENCIES.

Your Logo
#254

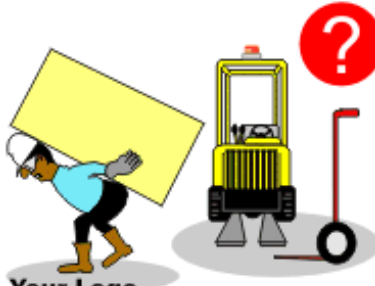
**ATTENTION:
WAREHOUSE PERSONNEL**

**NO HEAD PHONES!
NO WALKMANS!
NO RADIOS!
NO SHORTS OR CUT-OFFS!**



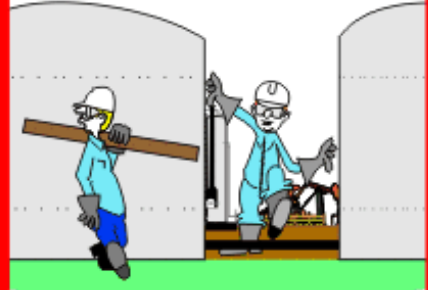
Your Logo
#255

**THERE'S NO RIGHT WAY
TO DO THE WRONG THING
...THINK SAFETY!**



Your Logo
#256

**DON'T LET A SHORTCUT
LEAD YOU DIRECTLY
TO AN ACCIDENT!**



Your Logo
#257

**SAFETY WORKS GREAT
WHEN YOU PARTICIPATE!**



Your Logo
#258

**CHAIN SAW SAFETY
ALWAYS WEAR
PROPER PPE!**



Your Logo
#259

**Have a Happy and Safe
THANKSGIVING**



Your Logo
#260

**THIS HOLIDAY SEASON
PLEASE REMEMBER**



PICK A DESIGNATED DRIVER
Your Logo
#262

Have a Happy and Safe



**Holiday
Season**



Your Logo
#261

**GET OFF THE PHONE
OR
GET OFF THE ROAD!**



Your Logo
#263

**WHEN YOU
GAMBLE
WITH SAFETY
YOU BET YOUR
LIFE!**



Your Logo
#264

**TAKE STOCK IN
SAFETY...
IT PAYS THE BEST
DIVIDENDS!**



Your Logo
#265

**ACCIDENT PREVENTION
IS SAFETY'S
INTENTION!**



Your Logo
#266

31

**SHARING A NEAR MISS,
REDUCES
OUR RISK!**



Your Logo
#267

**SAFETY - THE FIRST TOOL
OUT OF THE BOX,
THE LAST
TOOL IN!**



Your Logo
#268

**IF YOU GAMBLE WHEN
YOU DRIVE YOU MAY
NOT ARRIVE!**



Your Logo
#269

**BE SAFE ON
YOUR NEXT
MISSION,**

**DRIVING IS NOT
A COMPETITION!**



Your Logo
#270

**IF SAFETY IS
NOT AT THE
SCENE,
INTERVENE!**



Your Logo
#271

**SAFETY PAYS
IN MANY WAYS,
PROFIT FROM IT!**



Your Logo
#272

**SAVING
TIME AND MONEY
DOESN'T PAY
IF YOU CAN'T
WALK AWAY!**



Your Logo
#273

**SAFETY
GIVETH
AND
ACCIDENTS
TAKETH AWAY!**



REPLACE
DEFECTIVE
SAFETY
EQUIPMENT
IMMEDIATELY!

Your Logo
#274

**THE TOP TEN REASONS
YOU SHOULD WEAR
PROPER HAND
PROTECTION**



Your Logo
#275

32

**Don't Slip and Slide
in
Rain
and
Snow**



- ✓ SLOW DOWN.
- ✓ INCREASE SPACING.
- ✓ TURN ON WIPERS AND DEFROSTERS.
- ✓ KEEP TIRES IN GOOD CONDITION.

Your Logo
#276

**IF YOU SNOOZE YOU LOSE!
DRIVE
ALERT!**



GET A GOOD NIGHTS SLEEP!
AVOID DRUGS AND MEDICATION
WHICH MAKES YOU DROWSY OR SLEEPY.
KEEP YOUR VEHICLE WELL VENTILATED.

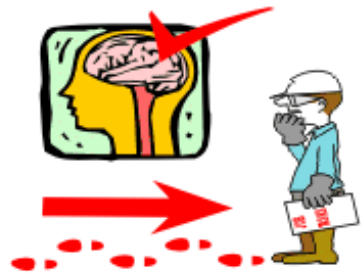
Your Logo
#277

**BEFORE YOU PUT
IT IN GEAR...
BE SURE THE PATH
IS CLEAR!**



Your Logo
#278

**"STEPBACK 5X5"
ENGAGE YOUR MIND BEFORE
ENGAGING YOUR BODY!**



" Before beginning any job take 5 steps back and assess the job for 5 minutes so all unsafe conditions can be identified, communicated, and eliminated!"

Your Logo
#279

**CARPAL TUNNEL
SYNDROME AND
OTHER MSDs**

Repetitive strain disorders represent a set of pathological conditions that impair the normal function of the soft tissue of the musculoskeletal system, such as tendons, muscles, cartilage, ligaments, and nerves. MSDs arise when musculoskeletal soft tissue is subjected to repeated physical stress, usually from repetitive movements, static postures, or continuous loading of tissue structures, which in turn causes gradually accumulating tissue damage. The physical stresses that can contribute to or cause MSDs are called "risk factors." The initial symptoms of MSDs may include fatigue, discomfort, and pain, as tissue damage increases, other symptoms, such as weakness, numbness, or restricted movement, may also appear. Musculoskeletal MSDs occur when the risk factors that cause or contribute to musculoskeletal system pathology are associated with a person's job duties. The disorders represented by the term "MSDs" have been referred to by various other names, including "cumulative trauma disorders," "occupational trauma injury," and "occupational overuse syndromes." MSDs do not include musculoskeletal injuries that are clearly caused by accidents, such as a torn Achilles tendon that results from slipping on a hole. Instead, MSDs reflect tissue damage and functional loss that occurs over time from prolonged or frequent exposure to risk factors.



Reduce
Excessive
Repetition



Your Logo
#280

**THIS DEPARTMENT
HAS WORKED**

DAYS

**WITHOUT
AN ACCIDENT**

**THE BEST PREVIOUS
RECORD WAS**

DAYS

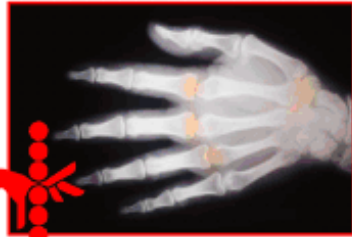
**DO YOUR PART TO HELP
MAKE A NEW RECORD**

Your Logo
#281

MAKE IT YOUR MISSION TO PREVENT UNSAFE CONDITIONS!



Your Logo #282



BREAK NO BONE'S ABOUT IT SAFETY IS EVERYONE'S BUSINESS!

Your Logo #283

IN THE PLANT

BE AWARE OF HAZARD COMMUNICATIONS



WATCH OUT FOR PINCH POINTS



WEAR YOUR SAFETY GLASSES



BE AWARE OF HOT SURFACES

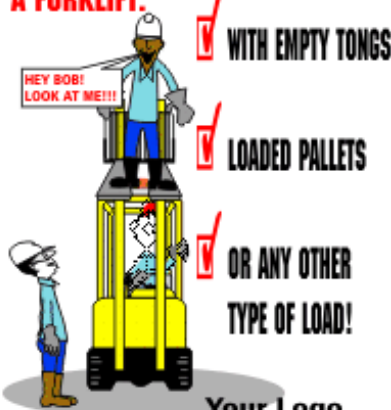
WATCH WHERE YOU WALK



Your Logo #284

33

NEVER RIDE UPON THE FRONT OF A FORKLIFT.



Your Logo #285

THE WINDOWS TO THE WORLD SHOULD ALWAYS BE PROTECTED WHEN THE JOB REQUIRES IT!



Your Logo #286

HEARING LOSS IS PERMANENT!

ALWAYS WEAR PROPER HEARING PROTECTION DURING ENGINE RUN UPS!



Your Logo #287

VEHICLE SPEED LIMIT 15 MPH

FOR YOUR OWN SAFETY AND THE SAFETY OF OTHER PERSONNEL PLEASE OBEY VEHICLE SPEED LIMITATIONS



Your Logo #288

PREVENT INJURY TO PERSONNEL AND DAMAGE TO EQUIPMENT

DO NOT STACK AND CARRY ITEMS SO THAT YOU CANNOT SEE WHERE YOU ARE WALKING.



TARGET FALL AREA



Your Logo #289

YOU CAN TIE OFF OR FALL OFF!

ALWAYS WEAR PROPER FALL PROTECTION WHEN WORKING FOUR FEET ABOVE THE GROUND. USE YOUR HARNESS AND LANYARD TO PROPERLY TIE OFF.



Your Logo #290

**CAREFUL INSPECTION
LEADS TO SAFETY PERFECTION!**



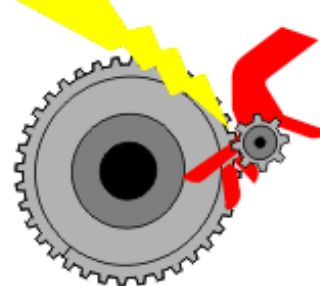
Your Logo
GG#291

**DRIVE WITH CARE -
LIFE HAS NO**



Your Logo
GG#292

**BE CAREFUL!
WATCH WHERE YOU
PLACE YOUR HANDS!**



Your Logo
GG#293

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**CLOSE CALLS ARE,
WAKE UP CALLS!**



Your Logo
GG#294

**DON'T FORGET....STORE VOLATILE OR
HAZARDOUS CHEMICALS!**



Your Logo
GG#295

**SAFETY IS A LOT LIKE STEW...
MANY INGREDIENTS,
BUT THE MAIN ONE IS YOU!**



Your Logo
GG#296

**BEFORE YOU PUT YOUR HANDS THERE...
DO YOU CONSIDER:**

- ✓ IS THERE A DIFFERENT, LESS HAZARDOUS WAY TO DO THE JOB? DOES IT ABSOLUTELY NEED TO BE DONE?
- ✓ CAN THE JOB BE DONE WITHOUT HUMAN INVOLVEMENT?
- ✓ COULD THE JOB BE DONE AT A DIFFERENT TIME IN THE WORK CYCLE?
- ✓ HAVE YOU POSITIVELY IDENTIFIED THE RIGHT PPE TO USE?



Your Logo
GG#297

**BE SEEN
KEEP YOUR HEADLIGHTS ON
FOR SAFETY !**



Your Logo
GG#298

**CALL FOR HELP WHEN
LIFTING HEAVY
MATERIALS!**



Your Logo
GG#299

HEALTH BENEFITS OF PHYSICAL FITNESS

Regular activity has a number of proven, positive health effects, especially on heart health. Vigorous exercise strengthens the heart as a pump, making it a larger, more efficient muscle. Even moderate activity can boost HDL ("good") cholesterol, aid the circulatory system, and lower blood pressure and blood lipids. All these effects translate into reduced risk for heart disease, heart attack, and stroke.

Exercise can also offer other benefits, including strengthened muscles, increased flexibility, and stronger bones, which can help ward off the bone thinning condition called osteoporosis. Regular activity also provides mental health benefits, like reducing stress and anxiety. It can help you sleep better and renew your energy. If exercise could be better, it would be a best-selling product at the local pharmacy.

ACTIVITY IS FOR EVERYONE

Virtually everyone can get health benefits from activity. But every five years, surveys confirm the well-known fact that most people aren't active enough. Unfortunately, we pay for it. The American Heart Association attributes about 300,000 deaths a year in the U.S. about 12 percent of total deaths, to lack of regular physical activity.

The reasons for inactivity aren't hard to figure out. Most of us have jobs where we sit most of the time, so chances are limited to be physically active at work. We also rely heavily on modern, labor-saving devices like TVs, DVD players, and internet tools. To stay in strength, avoid weight gain, avoid activity. Check out the fun, simple fitness ideas on our website or on magazine covers. They give the impression that exercise is easy, whereas work best reserved for the young, super-fit, and athletic. But the latest research is proving these pictures false. Benefits can be gained even from low-intensity activity, like gardening.



Eat Right
 Exercise
 Don't Smoke!
 Get Plenty of Rest!

Your Logo
GG#300

TAKE THE HEAT SERIOUSLY

Hey! Employees
Eat Right!!!



EAT RIGHT

AVOID HEAVY MEALS
AVOID CAFFEINE AND ALCOHOL
REMEMBER: CAFFEINE AND ALCOHOL
ACT AS DIURETICS WHICH CAUSE YOUR
BODY TO LOSE WATER.

DESIRABLE FOODS

Fruit and Veggies
(High in water content - contain vitamins and minerals to replace those depleted when you sweat heavily)

Replace depleted vitamins with bananas (for potassium), green veggies and whole grains.

FOODS TO AVOID

Heavy Calorie Laden Foods
(Generate more heat to our body)

Fatty Foods
(Are much harder to digest)

Excessive Dairy Products
(Are much harder to digest in the heat)

**A HEALTHY LIFESTYLE IS IMPORTANT TO LOWERING
THE RISK OF A HEAT RELATED DISORDER.**

DO THIS! Get Adequate Sleep! Good Diet And Exercise

Your Logo
GG#301

35

HEALTHY HABITS:

Read Food Labels



Nutrition Facts

Serving Size: _____
Servings Per Container: _____

Amount Per Serving: _____
Calories: _____ **Calories From Fat:** _____

Total Fat: _____
Saturated _____

Cholesterol: _____
Sodium _____

Total Carbohydrate: _____
Dietary Fibre _____
Sugars _____

Protein: _____

Vitamin Variety Percentages: _____

Your Logo
GG#302



**WEAPONS STRICTLY
PROHIBITED ON
COMPANY PREMISES.**

**VIOLATION OF THIS POLICY WILL
LEAD TO YOUR IMMEDIATE DISMISSAL
AND ARREST.**

Your Logo
GG#303

**YOU MAY BE LOOKING.....
BUT ARE YOU WATCHING?**



Your Logo
GG#304

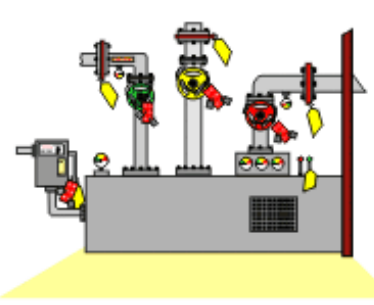
**PRACTICE SAFE ACTIONS,
NOT DANGEROUS
DISTRACTIONS...**

**LIKE
CELLPHONES!**



Your Logo
GG#306

**Leave no doubt,
lock it out!**



Your Logo
GG#325

**Cherish
yesterday,
Dream
tomorrow,**



**Work safe.
and
Live today.**



Your Logo
GG#326

**Safety: Learn it,
Live it, Do it!**



Your Logo
GG#339

**DON'T BE A SAFETY ALIEN ..
REPORT YOUR CLOSE
ENCOUNTER!**



ORDER #GG331

**Zero in on
Safety!**



ORDER #GG332

**Being S.A.F.E. is
"Sound Advice For Everyone!"**



ORDER #GG333

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**Lift trucks
are not toys
you silly boys!**



ORDER #GG334

Safety glasses...



ORDER #GG335

Don't let safety slide,

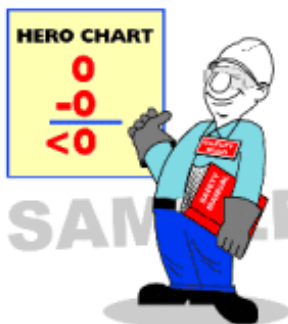


**always work
with pride!**



ORDER #GG336

**Less than zero
makes you the hero!**



ORDER #GG337

**No club card required
for our Safe Way!**



ORDER #GG338

**DO NOT CLIMB
TOWERS
WITHOUT
PROPER
FALL
PROTECTION!**



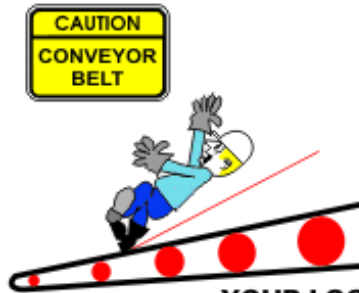
ORDER #GG321

ALWAYS WEAR THE PROPER PPE!



ALWAYS!
YOUR LOGO
#GG-340

PLEASE BE CAREFUL NOT TO GET CAUGHT IN THE BELT!



YOUR LOGO
#GG-349

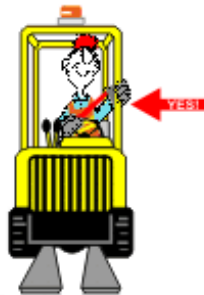
SAFETY IS NO ACCIDENT!



YOUR LOGO
#GG-345

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SEAT BELTS on Forklifts "MUST BE WORN"



YOUR LOGO
#GG-343

VEHICLE SPEED LIMIT 5 MPH



YOUR LOGO
#GG-344

PREVENT INJURY TO PERSONNEL AND DAMAGE TO EQUIPMENT

Got Apnea?



YOUR LOGO
#GG-341

CUSTOMER SERVICE IS WHAT WE ARE ALL ABOUT....



YOUR COURTESY IS THE KEY ISSUE TO HELP OUR CUSTOMERS!...

YOUR LOGO
#GG-342

THIS FOURTH OF JULY PLEASE FOLLOW 16 SAFETY TIPS TO FIREWORKS SAFETY

-
1. ALWAYS READ AND FOLLOW LABEL DIRECTIONS.
 2. HAVE AN IDEAL PLACE.
 3. BUY FROM REPUTABLE SELLERS.
 4. USE AN IDEAL PLACE.
 5. NEVER HAVE WATER SHOES OR SLIPPERS ON AND A BEANIE ON.
 6. NEVER EXPERIMENT OR MAKE YOUR OWN FIREWORKS.
 7. LIGHT ONLY ONE FIREWORK AT A TIME.
 8. NEVER RELIGHT A FIREWORK THAT IS TO AN UNCLE AND THEN HOLD IT IN A BASKET OF WATER.
 9. NEVER WHO FIREWORKS TO SMALL CHILDREN.
 10. IF NECESSARY, HAVE FIREWORKS IN A COLD, DRY PLACE.
 11. DISPLAY OF FIREWORKS PROHIBITED BY CHANGING THEM IN WATER AND THEN DRIPPING OF THEM BY YOUR FRONT LIP.
 12. NEVER THROW OR POINT FIREWORKS AT OTHER PEOPLE.
 13. NEVER LIGHT FIREWORKS IN YOUR POCKET.
 14. NEVER LIGHT FIREWORKS IN WIND OR CLEAR CONDITIONS.
 15. THE FIREWORK SHOULD ALWAYS BEAR THE PROTECTION AND NEVER HOLD ANY PART OF THE BODY FOR THE FIREWORK.
 16. NEVER DRINK FROM BEER OR COGNAC.

YOUR LOGO
#GG-346

BE SAFE...NOT SORRY!

HURRICANE PREPAREDNESS
and Your 9 POINT Family Plan.

WHAT YOU SHOULD DO:

1. DETERMINE THE TYPE OF HAZARDS THAT COULD AFFECT YOUR FAMILY. KNOW YOUR HOME'S VULNERABILITY TO STORM SURGE, FLOODING AND WIND.
2. LOCATE A SAFE ROOM OR THE SAFEST AREAS IN YOUR HOME FOR EACH HURRICANE RISK. IN CERTAIN CIRCUMSTANCES THE SAFEST AREAS MAY NOT BE YOUR HOME BUT WITHIN YOUR COMMUNITY.
3. DETERMINE ESCAPE ROUTES FROM YOUR HOME AND PLACES TO MEET. THESE SHOULD BE WEIGHED IN TERMS OF HILLS RATHER THAN HORIZONTAL DISTANCE.
4. HAVE AN OUT-OF-STATE FRIEND AS A FAMILY CONTACT. SO ALL YOUR FAMILY MEMBERS HAVE A SINGLE POINT OF CONTACT.
5. MAKE A PLAN NOW FOR WHAT TO DO WITH YOUR PETS IF YOU NEED TO EVACUATE.
6. POST EMERGENCY TELEPHONE NUMBERS ON YOUR PHONES AND MAKE SURE YOUR CHILDREN KNOW HOW AND WHEN TO CALL 911.
7. CHECK YOUR INSURANCE COVERAGE - FLOOD DAMAGE IS NOT USUALLY COVERED BY HOMEOWNERS INSURANCE. STOCK NON-PERISHABLE EMERGENCY SUPPLIES AND A DISASTER SUPPLY KIT.
8. USE A HOME WEATHER BATTERY. REMEMBER TO REPLACE ITS BATTERY EVERY 6 MONTHS, AS YOU DO WITH YOUR SMOKE DETECTOR.
9. TAKE FIRST AID, CPR AND DISASTER PREPAREDNESS CLASSES.

YOUR LOGO
#GG-347

STORAGE AND HANDLING OF COMPRESSED GASES

ALWAYS SECURE GAS CYLINDERS TO PREVENT THEM FROM FALLING OVER.

SECURE

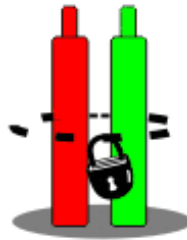
STORE CYLINDERS AWAY FROM HEAT AND AREAS WHERE THEY MIGHT BE SUBJECTED TO MECHANICAL DAMAGE.



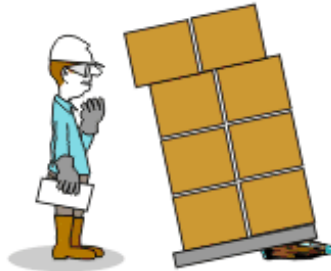
KEEP THE PROTECTIVE CAP ON THE CYLINDER WHEN IT IS NOT IN USE.



YOUR LOGO
#GG-351



**In doubt?
Think it out,
Protection is
what it's all about!**



YOUR LOGO
#GG-352

**Your Safety is everyone's
responsibility,
especially yours!**



YOUR LOGO
#GG-353

38

**See Safety,
Do Safety,
BE SAFETY!**



YOUR LOGO
#GG-354

**Safety
never
hurts!**



YOUR LOGO
#GG-355

**"Safety, Smafety",
said three fingered Jack!**



YOUR LOGO
#GG-356

**I am Safe,
therefore
I am!**



YOUR LOGO
#GG-357

**HAS YOUR METER BEEN CALIBRATED?
IF NOT, YOU COULD GET
THE WRONG READINGS!**



YOUR LOGO
#GG-358

TEST BEFORE YOU TOUCH!



YOUR LOGO
#GG-359

STRETCHING EXERCISES BEFORE STARTING TO WORK!

STRETCHES SIDE OF NECK

1. Sit or stand with arms hanging loosely at sides.
2. Tilt head sideways, first one side then the other.
3. Hold for 5 seconds.
4. Repeat 1-3 times.



STRETCHES BACK OF NECK

1. Sit or stand with arms hanging loosely at sides.
2. Gently tilt head forward to stretch back of neck.
3. Hold 5 seconds.
4. Repeat 1-3 times.



STRETCHES SIDE OF SHOULDER AND BACK OF UPPER ARM

1. Stand on left and place right hand on left shoulder.
2. With left hand, pull right elbow across chest toward left shoulder and hold 10 to 15 seconds.
3. Repeat on other side.



STRETCHES SHOULDER, MIDDLE BACK, ARMS, HANDS, FINGERS, WRIST

1. Interlace fingers and turn palms out.
2. Extend arms in front at shoulder height.
3. Hold 10 to 20 seconds, relax, and repeat.



STRETCHES TRICEPS, TOP OF SHOULDERS, NECK

1. Keep knees slightly flexed.
2. Stand on left with arms overhead.
3. Hold elbow with hand of opposite arm.
4. Pull elbow behind head gently as you slowly lean to side until mild stretch is felt.
5. Hold 10 to 15 sec.
6. Repeat on other side.



STRETCHES MIDDLE BACK

1. Stand with hands on hips.
2. Gently twist torso at waist until stretch is felt.
3. Hold 10 to 15 sec.
4. Repeat on other side.
5. Keep knees slightly flexed.



YOUR LOGO
#GG-350

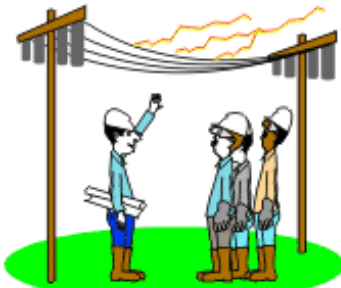
39

**ALWAYS WEAR THE CORRECT PPE
WHEN WORKING CLOSER THAN
500MM TO LIVE CONDUCTORS!**



YOUR LOGO
#GG-360

**I AM MY BROTHERS
KEEPER!**



YOUR LOGO
#GG-361

**HIGH VOLTAGE
CAN JUMP AN AIR GAP!**



YOUR LOGO
#GG-362

**ELECTRICAL SAFETY IS YOUR
RESPONSIBILITY**



YOUR LOGO
#GG-363

**SAFETY
PROTECTS PEOPLE!
AND QUALITY
PROTECTS JOBS!**



YOUR LOGO
#GG-364

**KNOW SAFETY!
NO ACCIDENTS!**



YOUR LOGO
#GG-366

**Let your brain be your tool,
make safety your #1 rule.**



YOUR LOGO
#GG-367

**At home, at work, at play,
safety is the only way.**



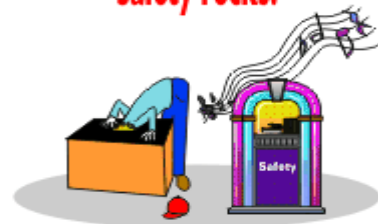
**YOUR LOGO
#GG-368**

**Do your part,
practice safety from the start.**



**YOUR LOGO
#GG-369**

**Take your head out of the box,
Safety rocks!**



**YOUR LOGO
#GG-370**

40

**A Moment of Safety,
Saves A Lifetime of Regret.**



**YOUR LOGO
#GG-371**

**While you're here
wear your gear..**



**YOUR LOGO
#GG-372**

**Think smart,
use safety from the start.**



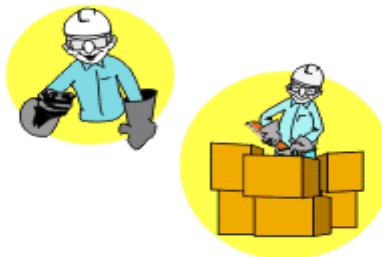
**YOUR LOGO
#GG-373**

**I pity the fools, who don't
follow the safety rules..**



**YOUR LOGO
#GG-374**

**Safe today,
here tomorrow.**



**YOUR LOGO
#GG-375**

**Save a friend,
ask again.**



**YOUR LOGO
#GG-376**

**Busy as a bee,
safety is the key.**



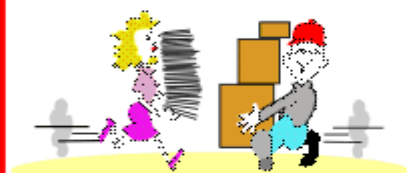
**YOUR LOGO
#GG-377**

**SAFETY WORKS
WHEN WE WORK TOGETHER!**



**YOUR LOGO
#GG-378**

**HURRYING
INCREASES
ACCIDENTS,
MORE THAN IT
SAVES TIME!**



**YOUR LOGO
#GG-379**

**IF I AM SAFE TODAY
I'LL BE HERE TOMORROW!**



**YOUR LOGO
#GG-380**

**IT TAKES JUST A
SECOND TO THINK
ABOUT SAFETY,
IT TAKES FOREVER
TO FORGET ABOUT
AN ACCIDENT!**



**YOUR LOGO
#GG-381**

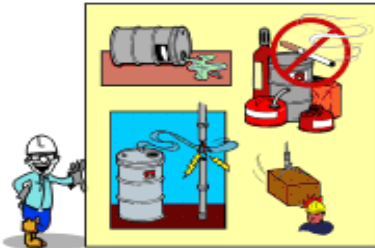
**DONT LOCK OUT/TAG
OUT YOUR MIND
AND ALWAYS THINK
SAFETY!**



**YOUR LOGO
#GG-382**

40A

**EXPECT THE UNEXPECTED...
SAFETY SHOULD NEVER BE
NEGLECTED!**



**YOUR LOGO
#GG-383**

**BEFORE YOU PUT YOUR
CAR IN " R "...
HAVE YOU CHECKED
BEHIND YOUR CAR?**



**YOUR LOGO
#GG-384**



BEWARE OF WORKPLACE VIOLENCE



REPORT ALL SAFETY AND HEALTH CONCERNS TO YOUR SUPERVISOR



SAFETY IS EVERYONE'S RESPONSIBILITY



ALWAYS USE THE CORRECT LIFTING TECHNIQUE



**YOUR LOGO
#GG-385**

ATTENTION DRIVERS: Driver employees report all solicitation attempts. Drivers BEWARE it is no joking matter!

**ZERO
TOLERANCE FOR WORKPLACE VIOLENCE**



**YOUR LOGO
#GG-386**

'THEFT'
WILL NOT BE TOLERATED AND WILL BE PROSECUTED
TO THE FULLEST EXTENT OF THE LAW.



**YOUR LOGO
#GG-387**

**THIS FACILITY MONITORED BY
CLOSED CIRCUIT TELEVISION**



**YOUR LOGO
#GG-388**

**CRIMINAL ACTIVITY ON THESE PREMISES IS
SUBJECT TO PROSECUTION IN FEDERAL COURT**



**YOUR LOGO
#GG-389**

ATTENTION DRIVERS
DRIVER EMPLOYEES REPORT ALL SOLICITATION ATTEMPTS.
DRIVERS BEWARE IT IS NO JOKING MATTER!!



**YOUR LOGO
#GG-390**

BE ALERT

KEEP YOUR CAR KEYS READY!

PARK IN LIGHTED AREAS!

WHEN POSSIBLE, LEAVE WITH A PARTNER TO YOUR CAR!

STORE ITEMS OF VALUE OUT OF VIEW!

DON'T GO OUT ALONE!

CHECK REAR VIEW MIRROR PARTICULARLY WHEN YOU ARE GETTING CLOSER TO YOUR DESTINATION!

YOUR LOGO #GG-391